

PowerBoss®
The Power of Clean



Parts and Instruction Manual
Phoenix 34
Automatic Scrubber

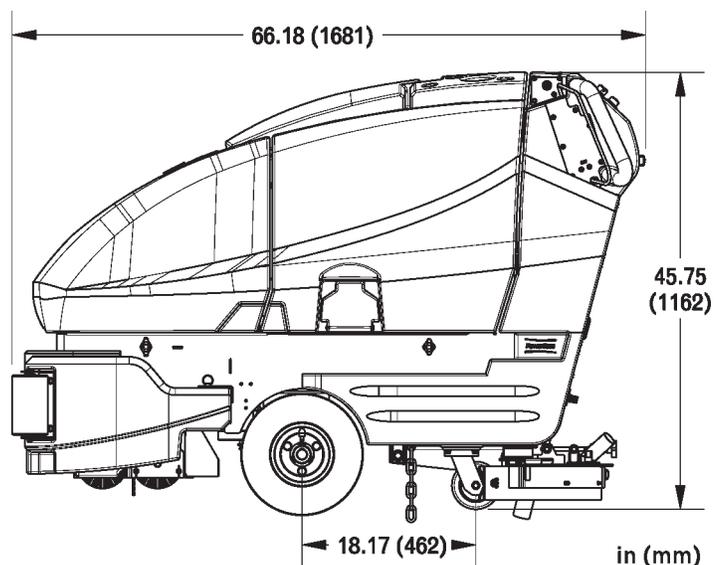
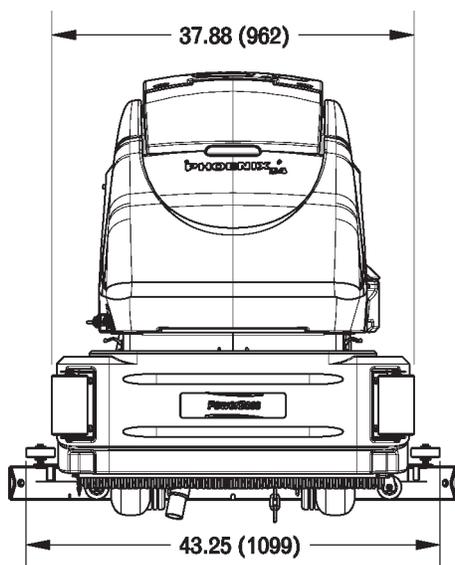
This manual is furnished with each new **POWERBOSS PHOENIX 34**. This provides the necessary operating and preventive maintenance instructions. Operators must read and understand this manual before operating or servicing this machine.

This machine was designed to give you excellent performance and efficiency. For best results and minimal cost, please follow the general guidelines below:

- Operate the machine with reasonable care.
- Follow the manufacturers suggested maintenance instructions as provided in this booklet.
- Use original Minuteman supplied parts.

TECHNICAL SPECIFICATIONS

| Models | <i>PHOENIX 34</i> |
|---------------------------|---|
| Model No. | CP32C / CP32CQP / CP32D/ CP32DQP CP32CQPIW / CP32DQPIW |
| Current | 70 Amps |
| Voltage, Batteries | 36 volts, 6-6volt |
| Battery Capacity | 275 AH |
| Sound Level | 72dB |
| Dimensions (LxWxH) | 66" x 44" x 46" (167.64cm x 111.76cm x 116.84cm) |
| Gross Weight | 1,020 lbs (462.66 kg) with batteries 614 lbs (278.51 kg) without batteries |
| Working Grade Transport | 16% (10°) |
| Working Grade Cleaning | 10% (7°) |
| Inflate Wheel Pressure to | 50 PSI (Front Wheel) |



EC Declaration of Conformity

according to Directives 98/37/EC, 89/336/EEC and 72/23/EEC

We, Minuteman International Incorporated, of 111 South Rohlwing Road Addison Illinois 60101 USA, declare under our sole responsibility that the product CP28C, CP32C, CP28D, CP32D, CP2832, CP28CPQ, CP32CPQ, CP28DPQ, CP32DPQ, CP28CPQIW, CP32CPQIW, CP28DPQIW, CP32DPQIW Automatic Floor Scrubbing machines to which this declaration relates corresponds to the relevant requirements of the EC Directives 98/37/EC, 89/336/EEC and 72/23/EEC. The following standards were used to determine compliance with the Directives: EN 292, EN 60335-2-72, EN 953, EN 55022:1998 AND EN 60335-1:2002.

| SOUND | | VIBRATION | | | | | | |
|--|------------------------|--|---------------------------|---------------|--------------------------------|---------------|---------------------------|--|
| 72 dB Operator | 69 dB At 3m | 1.9 m/s² At Operators Hand Grips | | | | | | |
| Tests were conducted on 3/14/04 with calibrated sound and vibration equipment under the conditions noted below: <table style="width: 100%; margin-top: 10px;"> <tr> <td style="width: 33%;">General Condition: Cloudy</td> <td style="width: 33%;">Wind: 0 km/hr</td> </tr> <tr> <td>Temperature: 29⁰C</td> <td>Humidity: 85%</td> </tr> <tr> <td>Barometric Pressure: 29.5</td> <td></td> </tr> </table> | | | General Condition: Cloudy | Wind: 0 km/hr | Temperature: 29 ⁰ C | Humidity: 85% | Barometric Pressure: 29.5 | |
| General Condition: Cloudy | Wind: 0 km/hr | | | | | | | |
| Temperature: 29 ⁰ C | Humidity: 85% | | | | | | | |
| Barometric Pressure: 29.5 | | | | | | | | |

Jeff Pollack

4/13/04

Jeff Pollack, Standards Engineer

Date

*Form: EC066 Rev**

Table of Contents

| | |
|--|-----------|
| Important Safety Instructions | 1 |
| For Safety During Operation | 1 |
| For Safety When Servicing or Maintaining Machine | 1 |
| Inspection & Unpacking | 2 |
| Electrical | 2 |
| Batteries | 2 |
| Operator Responsibility | 2 |
| Machine Components | 2 |
| Front | 2 |
| Rear | 3 |
| Control Console | 3 |
| The Control Console | 4 |
| Accelerator Lever | 4 |
| Speed Control | 4 |
| Directional Switch | 4 |
| Directional Indicator | 4 |
| Key switch | 4 |
| Emergency Belly Bar | 4 |
| Off-aisle wand switch | 4 |
| Battery Gauge | 4 |
| Solution Control | 4 |
| Mode Selector | 4 |
| Cleaning Modes | 5 |
| Regular Scrub Mode | 5 |
| Heavy Scrub Mode | 5 |
| Double Scrub Mode | 5 |
| Vacuum Only Mode | 6 |
| Transport Mode | 6 |
| Water Flow | 6 |
| Speed Control | 6 |
| Operation of Controls | 7 |
| Power Save Mode | 7 |
| Emergency Disconnect Handle | 7 |
| Circuit Breaker | 7 |
| Battery Compartment | 7 |
| Scrub Deck | 8 |
| Cylindrical Scrub Deck | 8 |
| Disc Scrub Deck | 9 |
| Scrub Deck Installation | 9 |
| Installation Instructions | 10 |
| Rear Squeegee | 11 |
| Rear Squeegee Components | 11 |
| Rear Squeegee Adjustment | 12 |

| | |
|--|-----------|
| Off Aisle Wand | 13 |
| The Phoenix | 14 |
| Machine Operation | 14 |
| After Use | 15 |
| Maintenance Schedule | 16 |
| Lubricating the Machine | 16 |
| General Machine Troubleshooting | 17 |
| Phoenix Fault / Diagnostic Codes | 18 |
| Exploded Views | 20 |
| Main Assembly - Disc Scrub Decks / Brushes | 20 |
| Main Assembly - Cylindrical Scrub Decks / Brushes | 21 |
| Base Assembly | 22 |
| Base Assembly BOM | 23 |
| Drive Assembly | 24 |
| Drive Assembly BOM | 25 |
| Squeegee Lift Mechanism | 26 |
| Pump Assembly | 27 |
| In-Line Filter Assembly | 28 |
| Solenoid Assembly | 28 |
| Linkage Assembly | 29 |
| Linkage Assembly BOM | 30 |
| Control Console Assembly | 31 |
| Control Console Assembly BOM | 32 |
| Control Bracket Assembly | 33 |
| Electric Box Assembly | 34 |
| Dashboard Assembly | 34 |
| Solution Tank Assembly | 35 |
| Recovery Tank Assembly | 36 |
| Recovery Tank Assembly BOM | 37 |
| Fixed Lid Assembly | 38 |
| 32" Cylindrical Scrub Deck Assembly | 39 |
| 32" Cylindrical Scrub Deck Assembly BOM | 40 |
| 32" Disc Scrub Deck Assembly | 41 |
| 32" Disc Scrub Deck Assembly BOM | 42 |
| Bumper Cover Assembly - 32" | 43 |
| Rear Squeegee Assembly | 44 |
| Rear Squeegee Assembly BOM | 45 |
| Off Aisle Wand Assembly (Optional) | 46 |
| Off Aisle Wand Assembly BOM | 47 |
| Off Aisle Wand Kit | 48 |
| Wiring Diagrams | 49 |
| Minuteman International Made Simple Commercial Limited Warranty | 54 |

Important Safety Instructions

Operators must read and understand this manual before operating or maintaining this machine.

Do not operate this machine in flammable or explosive areas.

This machine is designed solely for scrubbing dirt and dust in an indoor environment.

Minuteman does not recommend using this machine in any other capacity.

The following information below may cause a potential hazard to the operator and equipment. Read this manual carefully and be aware when these conditions can exist. Take necessary steps to locate all safety devices on the machine and train the personnel operating the machine. Report any machine damage or faulty operation immediately. **Do not use machine if it is not in proper operating condition.**

For Safety During Operation

Keep hands and feet clear of moving parts while machine is in operation.

Make sure all safety devices are in place and operate properly. All covers, doors and latches must be closed and fastened before use.

During operation, attention should be paid to other persons in the work area and especially if small children are present.

Electric motors and components can cause an explosion when operated near explosive materials or vapor. Do not operate this machine near flammable materials such as solvents, thinners, fuels, grain dust, etc.

Store or park this machine on a level surface only, with parking brake engaged. To prevent unauthorized use, machine should be stored or parked with the key removed.

This machine is designed for level operation only. **Do not operate on ramps or inclines.**

This machine is not suitable for picking up hazardous dusts.

Use caution when moving this machine into areas that are below freezing temperatures. Any water in the tanks or hoses can cause damage to the machine.

For Safety When Servicing or Maintaining Machine

Stop on level surface.

Disconnect the power to the machine by pulling the large red handle (Anderson Plug) located in the back of the machine, mid-right, when charging batteries or during installation or removal of brushes.

Avoid moving parts. Do not wear loose jackets, shirts, or sleeves when working on machine. Avoid contact with battery acid. Battery acid can cause burns. When working on or around batteries, wear protective clothing and safety glasses. Remove metal jewelry. Do not lay tools or metal objects on top of batteries.

Charging batteries generates explosive gasses. **Do not charge batteries when open flames or sparks are present. Do not smoke.** Make sure the charger is turned off before disconnecting it from the machine.

Charge the batteries in a well-ventilated area with the battery cover removed completely.

Do not clean machine with a pressure washer.

Authorized personnel must perform repairs and maintenance. Use Minuteman supplied replacement parts.

SAVE THESE INSTRUCTIONS

Inspection & Unpacking

Carefully unpack and inspect your **Phoenix 34 Walk-Behind Scrubber** for shipping damage. Follow unpacking instructions on shipping pallet. Each unit has been tested and thoroughly inspected before shipment. Any damage is the responsibility of the delivery carrier who should be notified immediately.

Electrical

This machine is battery operated and designed to operate on 36 volts DC (6) 6-volt batteries.

Batteries

The recommended batteries are rated 275Ah (Minuteman P/N 956740). We do not recommend mixing AMP hour capacities. Any alternate battery sets can be used if they equal physical size and capacity.

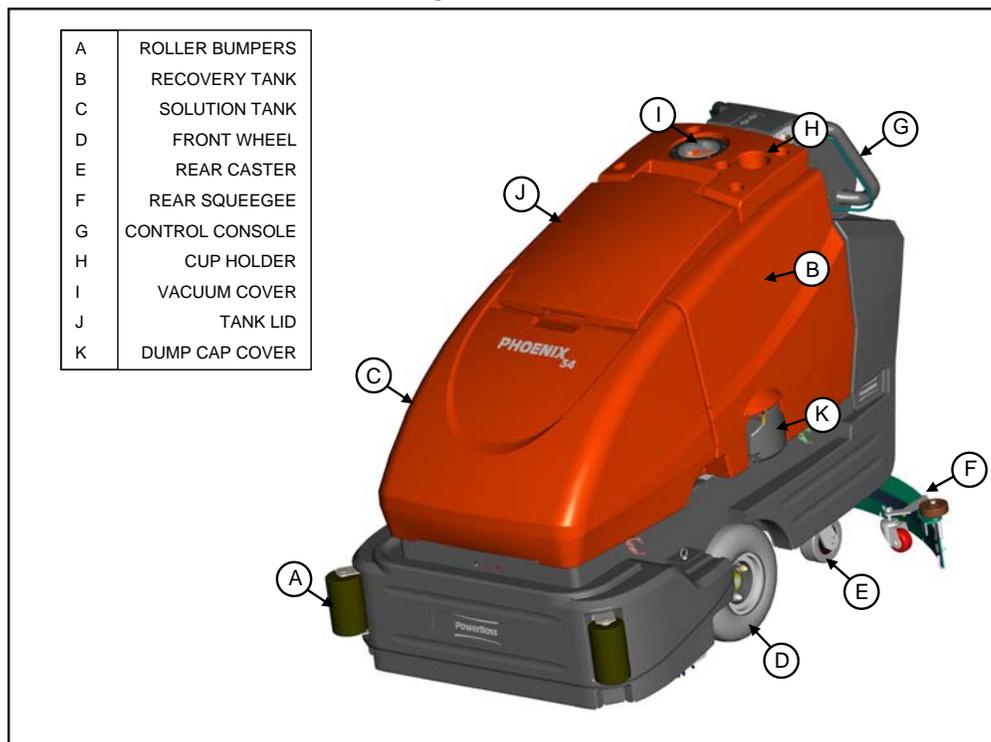
Operator Responsibility

Read this manual carefully before operating this machine.

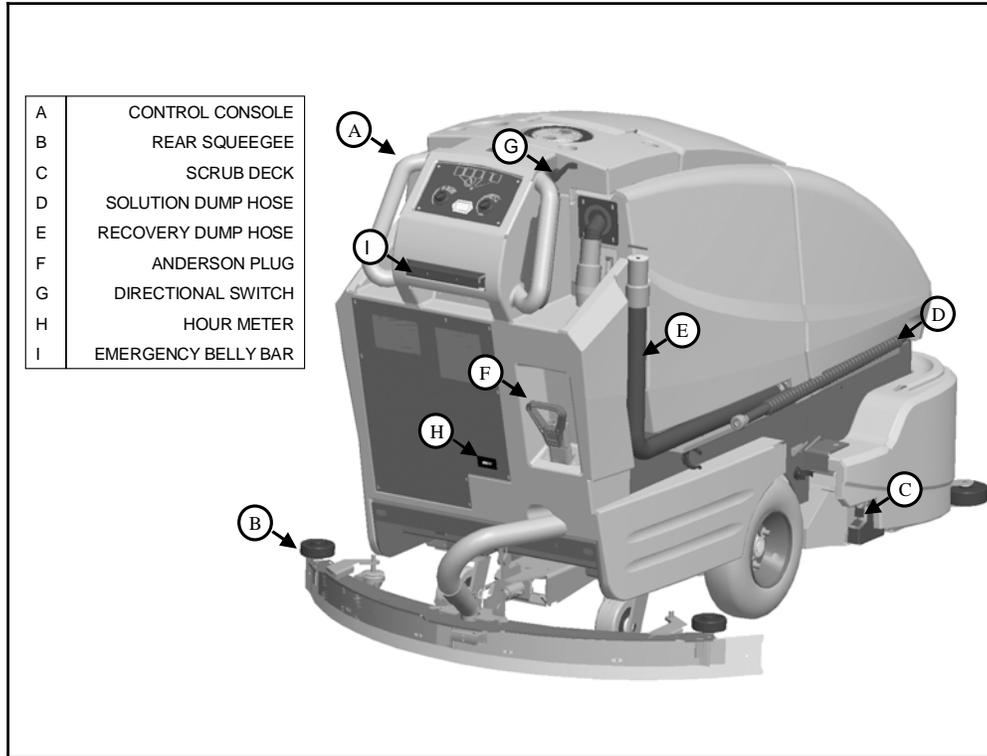
The operator is responsible in taking care of the daily maintenance and check ups of the machine to keep it in good working condition. The operator must inform the service mechanic or supervisor when the scheduled maintenance intervals are required as stated in the MAINTENANCE section of this manual.

Before starting familiarize yourself with the machine and its controls (see "Machine Overview, Front", "Machine Overview, Rear", "Operator Compartment", "Control Console" diagrams).

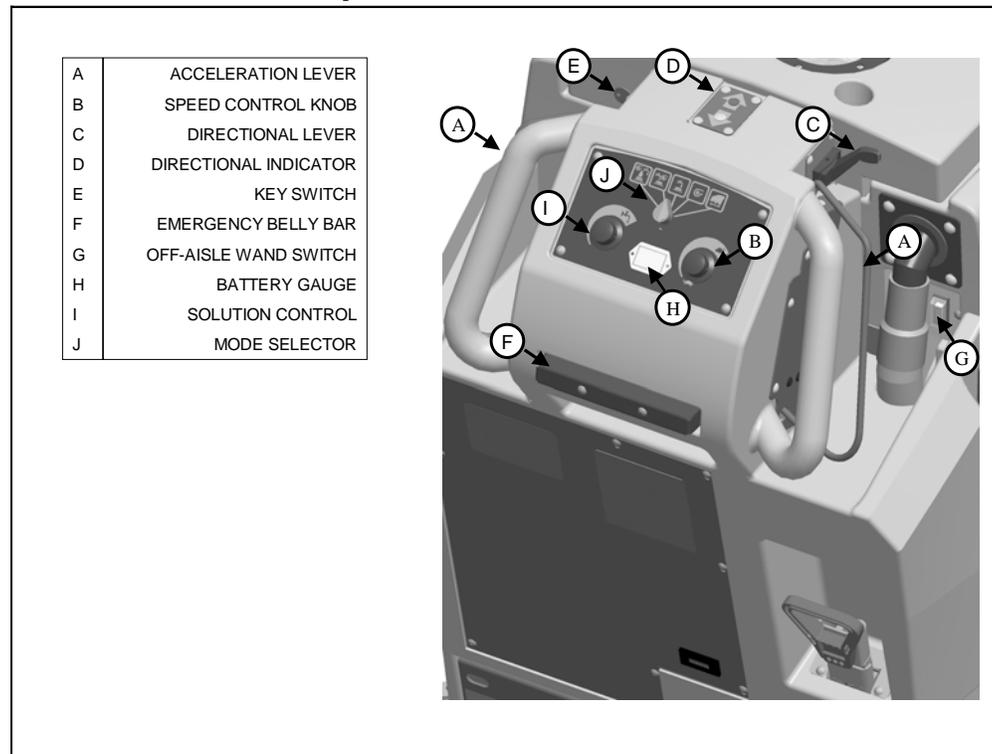
Machine Components - Front



Machine Components - Rear



Machine Components - Control Console



The Control Console

For operator ergonomics, the control console houses all the primary function buttons are grouped in a central area. The key switch, main keyboard, directional switch and off-aisle wand switch are clustered in the back area. The directional switch (forward and reverse) is located in front of the console for easy fingertip operation.

Accelerator Lever

(A) Enables the machine to move forward or backwards once depressed.

Speed Control

(B) This knob controls the rate at which the machine moves. Turning the knob clockwise will increase the speed. Turning the knob counter-clockwise will decrease the machine speed.

Directional Switch

(C) When you flip the switch down, the machine moves backwards or flip the switch upward, the machine will go forward.

Directional Indicator

(D) This indicator displays which direction the Phoenix will travel once the Accelerator Lever is depressed. A light is available for each direction. Amber when set to forward. Red when set to reverse.

Key switch

(E) Controls the machine's power (On/Off) with a key for safety. All operational settings are retained even when the power is turned off and on. This also serves as a reset switch when error or fault codes.

Emergency Belly Bar

(F) If this bar is to be depressed it will override the directional switch and force the Phoenix to go forward. Most useful if backed into a corner or object to prevent from pinching the operator.

Off-aisle wand switch

(G) On/Off control for the water supply to the wand and vacuum motor. If the switch is in the On position it will force the battery gauge to blink 6 LEDs to signify the wand is currently on.

Battery Gauge

(H) This gauge displays the remaining battery life. The gauge has a readout of 10 LEDs. 3 Green, 4 Amber, 3 Red. This gauge will also display the fault code if the system has an error represented by the number illuminated flashing LEDs. *See Fault/Diagnostics Codes below for specific code.*

If the battery life is low the battery gauge bar icon will be flashing to signal the operator that the machine is almost out of power. Once this signal is displayed to the operator, all functions will shut off including the transport mode. The operator has to turn the *key switch OFF and then, ON* to reset the machine. The machine then will only have a few minutes left of reserve power for a short *Vacuum only mode* to pick up remaining solution on the floor and *Transport* power.

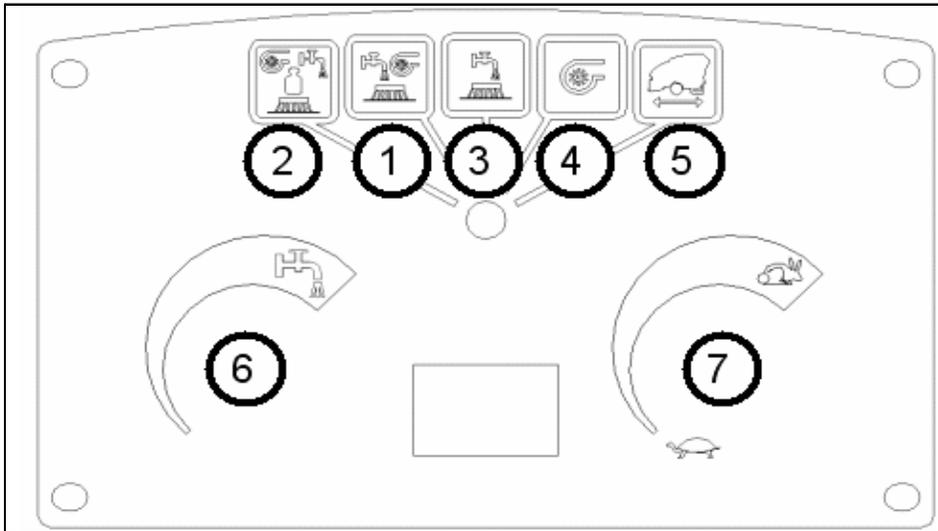
Solution Control

(I) This knob controls the rate at which solution is put down. Turning the knob clockwise will increase the amount of solution put down. Turning the knob counter-clockwise will decrease the solution rate. The knob can be adjusted between **0.25** gpm up to **1.1** gpm.

Mode Selector

(J) This switch will toggle between one of the five cleaning modes available on the Phoenix.

Cleaning Modes



1. Regular Scrub Mode

When the machine is running in this mode, the machine will perform all operations. This mode can be used for day-to-day tasks under normal conditions. When the operator sets

the *directional switch* to *forward* and activates the *accelerator handle*, the solution pump will turn on, the brushes will turn on and be lowered to the floor, as well as the rear squeegee. While operating in this mode, the solution will be dispersed into the brushes, which will scrub the floor allowing the chemical in the solution to break down the dirt on the floor. As the machine continues to move forward, the rear squeegee and vacuum system will recover the dirt and dispensed solution. If the operator stops moving, the machine will automatically raise the scrub deck and turn off the brushes. If the *directional switch* is changed to reverse the machine will continue to operate normally, only the rear squeegee will raise up.

2. Heavy Scrub Mode

This mode is similar to *Regular Scrub*. The machine will continue to operate the same as if it was in *Regular Scrub Mode*, only this mode applies more solution and brush pressure is increased. This mode is used for high traffic areas and areas that have been heavily soiled, but do not require time for the solution to soak.

3. Double Scrub Mode

When the machine is running in this mode, the machine will perform all operations except dirty solution recovery. This mode can be used if the floor is heavily soiled and the chemical will need additional time to emulsify grease and oils that are on the floor. When the operator sets the *directional switch* to either the *forward* or *reverse* position and activates the *accelerator lever*, the solution pump will turn on, the brushes will turn on and be lowered to the floor. While operating in this mode, the solution will be dispersed into the brushes, which will scrub the floor allowing the chemical in the solution to break down the dirt on the floor. As the machine continues to move forward or back, the rear squeegee and vacuum system are not on, which allows the solution to stay on the floor emulsifying the grease and oil. If the operator stops moving in either direction, the machine will automatically raise the scrub deck and turn off the brushes. After double scrubbing, the operator should use *the vacuum only mode* to recover the dirty solution water from the floor.

4. Vacuum Only Mode

When the machine is running in this mode, the machine will only lower the rear squeegee and turn on the vacuum system to recover the dirty solution from the floor. This mode is usually chosen after double scrubbing to recover the dirty solution but it can also be used to pick up spills. When the operator sets the *directional switch* to *forward*, the rear squeegee will be lowered to the floor as the vacuum turns on, pulling the dirty solution water from the rear squeegee into the recovery tank. If the operator stops moving forward and sets the directional switch to *reverse*, the rear squeegee will retract (protecting it from damage) and the vacuum motor will turn off after a few seconds. If the operator quits moving in either direction, the machine will automatically raise the squeegee and turn off the vacuum motor after a few seconds.

5. Transport Mode

When the machine is set in this mode, none of the cleaning functions of the machine will operate. This mode is only used to transport the machine from one location to another at a faster rate of speed.

6. Water Flow

Located on the left side of the control console. This knob controls the rate at which water / solution is distributed to the scrub deck. The farther the knob is turned clockwise the more water will be distributed.

7. Speed Control

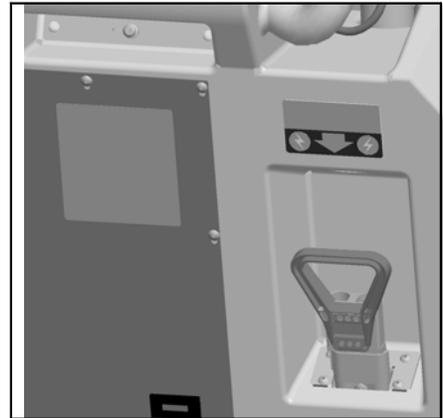
Located on the right side of the control console. This knob controls the propelling speed of the machine. The farther the knob is turned clockwise the faster the machine will travel. As discussed earlier, the directional switch governs the direction of travel the machine will take.

Power Save Mode

The Phoenix is equipped with a power save feature to conserve battery power. If the key switch power is left ON and none of the controls are activated for a period of fifteen minutes, the Phoenix automatically goes into “power down mode” and turns OFF the power to conserve your batteries in case the operator forgets to turn the key switch off or leaves the machine unattended.

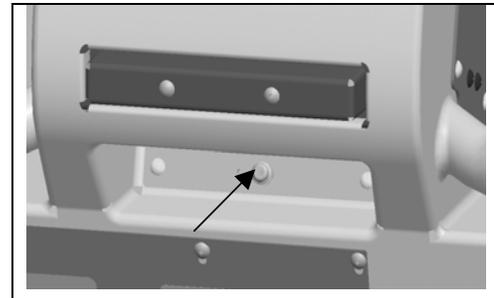
Emergency Disconnect Handle

This handle is located beneath the control console off center to the right. When the *red* emergency handle is pulled, power will be turned off. Use this button in case of a machine emergency. To reactivate, return the handle back to its original position, correctly seated in the receptacle. *All operational settings are retained even when the power is turned off and on.*



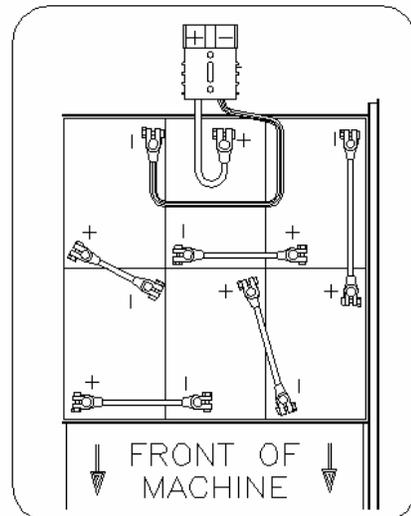
Circuit Breaker

The circuit breaker is located under the emergency belly bar. The **100-amp breaker** protects the main system circuit (controller). Each main component is individually protected with an internal breaker built-in the controller. (See fault code table) and can be reset by turning the key switch off a few seconds and then on again.



Battery Compartment

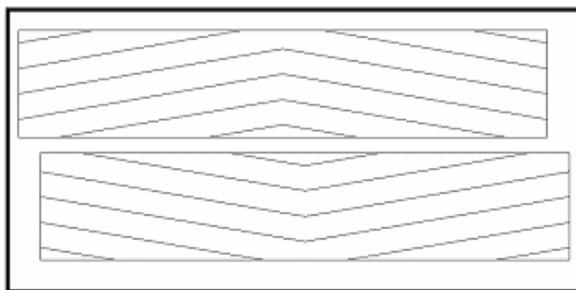
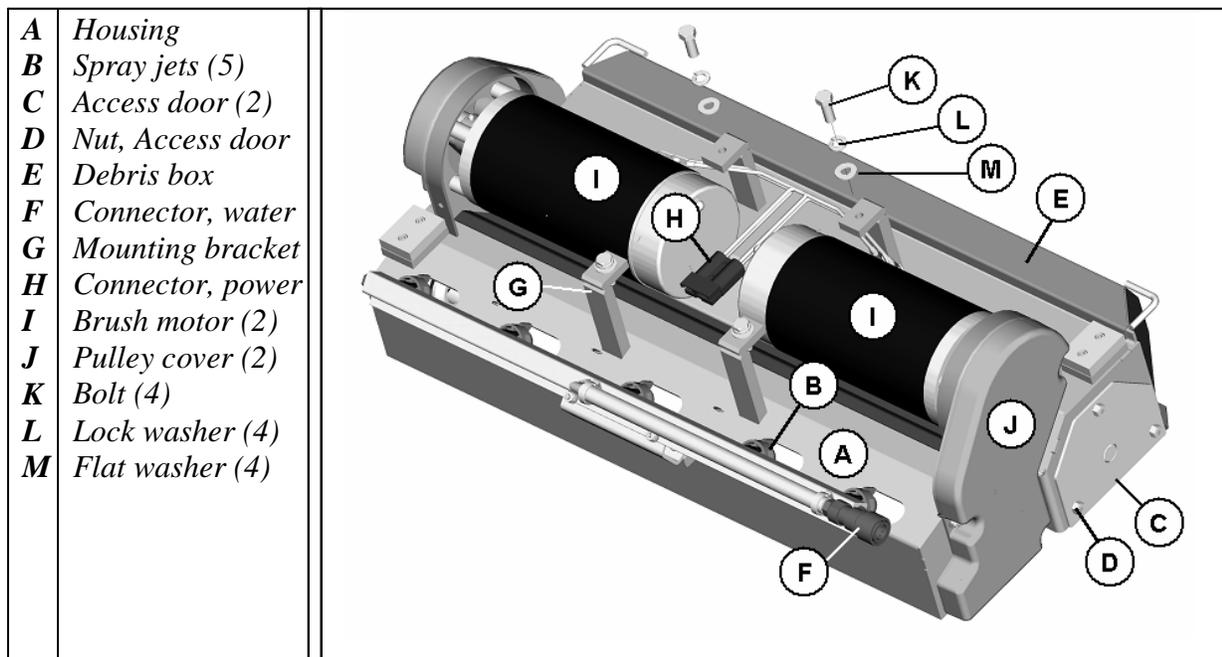
The battery compartment is located on the rear of the machine under the recovery tank. Unlatching the two safety latches on the side of the machine enables the operator to tilt the recovery tank and access the batteries for servicing and maintenance (make sure recovery tank has been drained before tilting). The battery compartment contains six 6-volt batteries connected in series. Connect the batteries according to the battery connection diagram (see diagram). The recommended batteries are 275Ah (Minuteman P/N 956740).



Scrub Deck

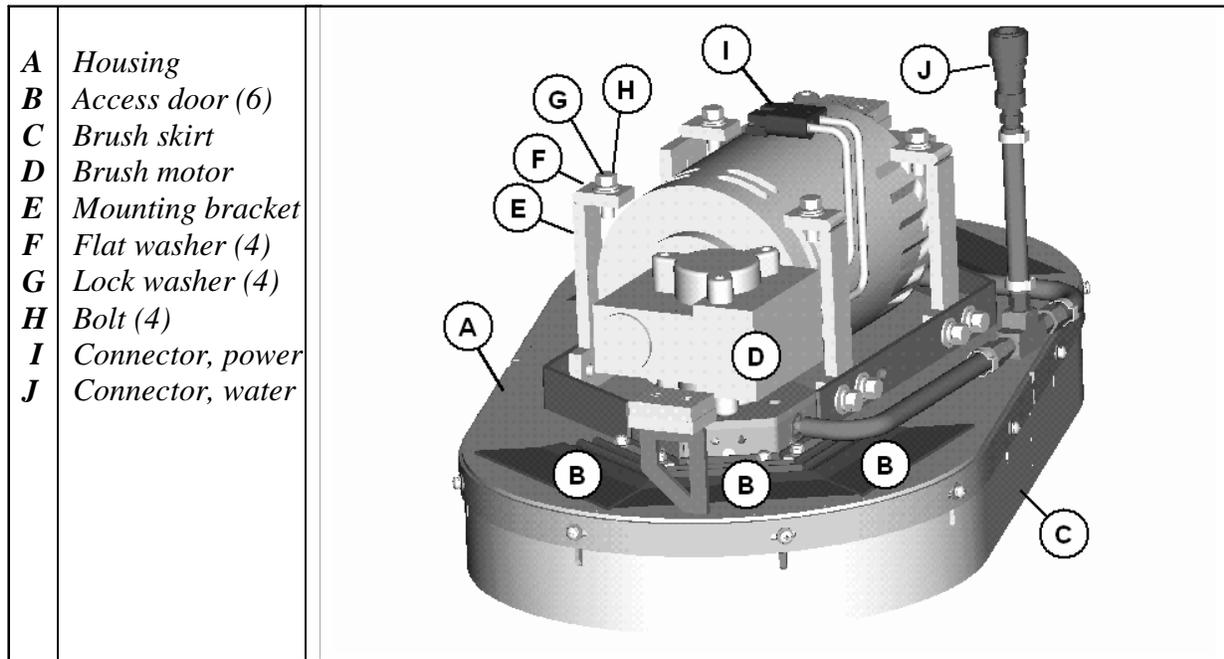
Minuteman offers two deck types (*Cylindrical and Disc*) to fit your specific needs. The Phoenix design is very dynamic wherein the decks are interchangeable in a matter of minutes whenever necessary (removal of four bolts, and two quick-connects). The *cylindrical brush deck* has five built-in spray jets to uniformly dispense cleaning solution on the floor and a wet sweeping debris tray to collect loose objects on the floor. The *disc brush deck* dispenses cleaning solution through the center hub and contained within the bristle area for efficient agitation of cleaning solution to the floor and channeled to the rear of the machine. The disc brushes are also easily removed and installed with the quick release clamp by using any of the three access doors. Another nice feature that these scrub decks have is the ability to have uniform brush pressure applied to the floor at all times. Since the scrub deck brush pressure is computer controlled, it will automatically adjust and compensate to uneven contours on the floor while maintaining brush pressure.

Cylindrical Scrub Deck



Cylindrical scrub brushes must be installed with the chevron pattern pointing away from each other for best water and debris pick up.

Disc Scrub Deck



Scrub Deck Installation

When installing a cylindrical scrub deck to a machine:

Install brushes **after** the deck has been mounted to avoid flat spots on the brushes.

Use a piece of cardboard underneath the deck to prevent scratches to the painted surface when sliding the deck under the machine.

Make sure the scrub deck is oriented correctly with the spray jets towards the front of the machine.

When installing a disc scrub deck to a machine:

Install brushes on the scrub deck; this aids the installer in sliding the deck assembly into position.

Make sure the scrub deck is oriented correctly with the solution hose tee fitting towards the front of the machine.

Installation Instructions

Park the machine on a flat or level surface.

Remove the 2 pins that fasten the deck cover on the machine.

Turn the key switch to the ON position and select the transport mode on the dashboard.

Slide the scrub deck assembly underneath the machine (follow instructions as described above).

Position the scrub deck to align the mounting brackets with the mounting lugs on the lift linkage.

Lower the lift linkage to the floor by pressing the raise/lower deck button.

Lower the lift linkage mounting lugs until they barely touch the scrub deck mounting brackets.

Fasten with the four (4) 711242 bolts, 711515 flat washer and 711546 lock washer.

For cylindrical scrub deck only:

Remove the two access doors (one each end) by removing the (3) nyloc nuts.

Install the brushes by sliding through the access opening.

Align the notches on the brush with the drive pins on the hub.

Push brush all the way until it bottoms out.

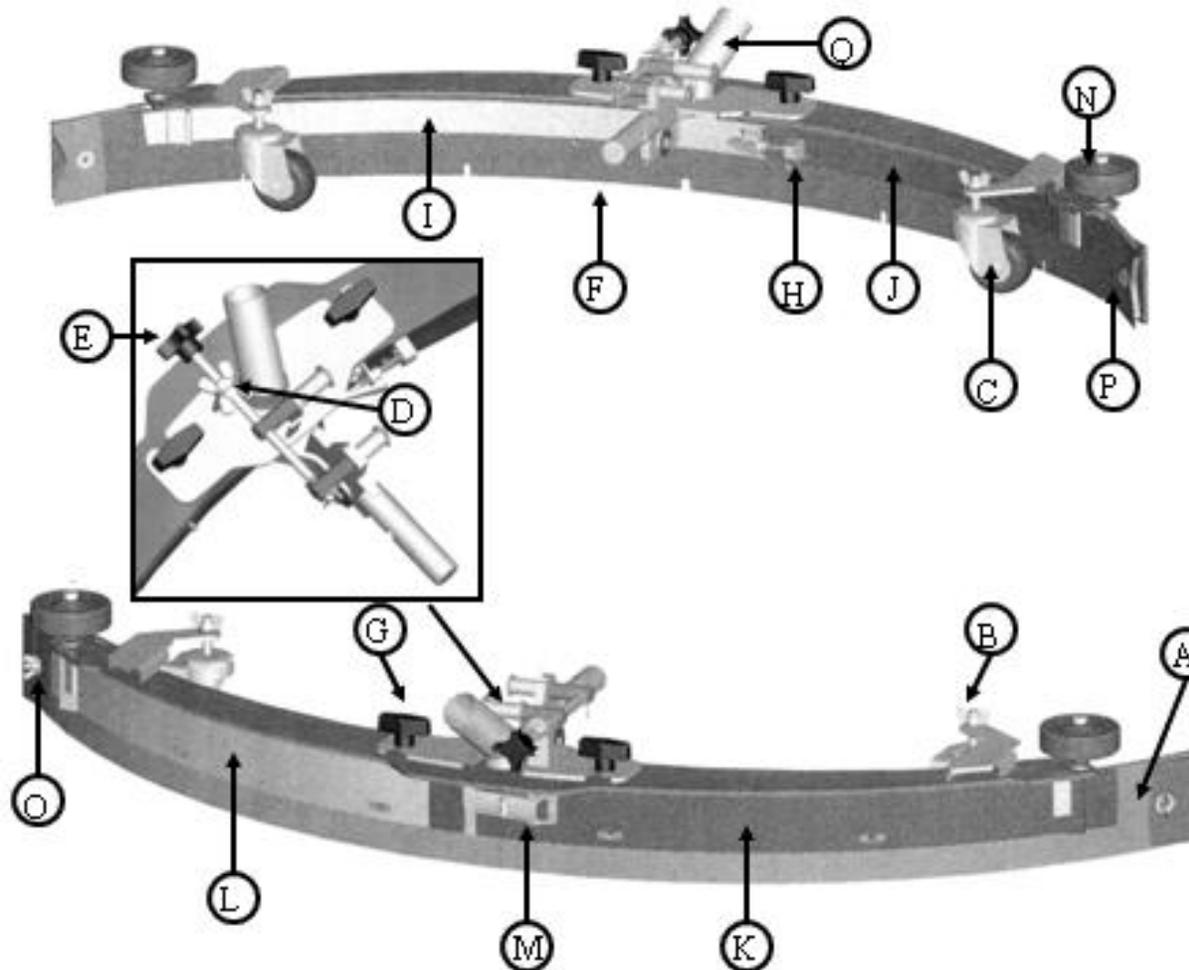
Insert access door hub to the other end of brush.

Reinstall nuts and tighten.

Rear Squeegee

The rear squeegee is the main element that acts as the conduit that transfers the spent solution into the recovery tank. A daily maintenance check of this component is essential to have optimum machine performance. The rear squeegee assembly is equipped with a universal front blade that allows the operator the option to use a slotted and a non-slotted side for specific applications. Each blade configuration has two usable edges. The rear blade however has four usable edges.

The squeegee is pre-adjusted at the factory. Adjustments may be required to get optimum performance for different floors and conditions.



Rear Squeegee Components

- | | |
|-------------------------------|----------------------------|
| A. Rear squeegee blade | J. Front strap (short) |
| B. Wing jam nut (2) | K. Rear strap (latch side) |
| C. Swivel Caster (2) | L. Rear strap (catch side) |
| D. Wing Jam Nut | M. Latch |
| E. Turnbuckle Adjustment Knob | N. Guide wheels (2) |
| F. Front squeegee blade | O. Nylon wing bolt (2) |
| G. Wing bolt (2) | P. Nylon bolt (2) |
| H. Toggle clamp | Q. Recovery hose intake |
| | I. Front strap (long) |

Rear Squeegee Adjustment

Ensure that the scrubber is on a relatively flat surface. Turn on the key switch and select the **Vacuum only** mode. This lowers the squeegee to the floor and turns the vacuum motor on. Move the scrubber one or two feet forward slowly while someone behind the machine checks the rear squeegee blade (item **A**) for uniform deflection to the floor.

If uneven deflection or lay is evident, minor adjustments may be necessary to avoid streaking and uneven wear on the blade.

To correct this, loosen the wing jam nut (item **B**) in order to adjust the caster height. If the squeegee blade is deflecting too much, the casters (item **C**) need to be lowered to control the down pressure. Lower the caster by turning the exposed threaded stem on the caster clockwise. Make the adjustment a few turns at a time. **Repeat step 2.**

If the blades are not deflecting enough, raise the caster by turning the stem counter-clockwise to adjust the caster height to allow more down pressure on the squeegee. **Repeat step 2.**

Make sure there is even deflection on the entire length of the rear blade. Adjust the casters and retighten the wing jam nuts to lock the caster setting in place.

Pitch adjustment is necessary if the outer ends on the squeegee blade do not contact the floor and there is too much deflection in the middle area or if the outer ends are over deflected and there is no contact in the middle.

To adjust the pitch, repeat step 2.

Loosen the lock nut (item **D**) in the turnbuckle assembly. Turning the turnbuckle (item **E**) clockwise or counter-clockwise controls the forward and backward pitch of the squeegee.

Having the rear blades deflected uniformly along its entire length is the desired set-up.

Repeat step 2 until desired set-up is achieved.

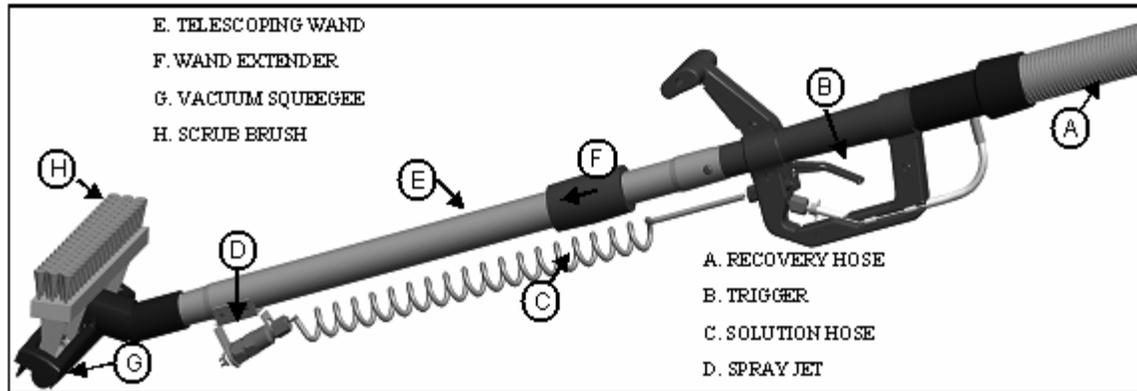
In certain applications where a non-slotted front wiper blade (item **F**) is needed, detach the rear squeegee assembly by loosening the two wing bolts (item **G**). Unlock the toggle clamp (item **H**) on the front squeegee to release the front long strap (**I**) and slide the front short strap (item **J**). Flip the blade over to the non-slotted side. Reattach the straps and lock the clamp back in place.

You can also easily replace the rear blade by unlatching the latch (item **M**) and removing the two rear straps (items **K** & **L**) by sliding them off the assembly. You can then flip the blade over in order to use a new edge for better wiping action.

Off Aisle Wand (optional)

The *Phoenix* is equipped with a ready-to-use built-in telescoping off-aisle wand system for use in hard to reach areas. This integrated system eliminates attaching hose for use and detaching hoses for storage. By turning the *pump switch* ON (located behind the right handle of the control console) the off-aisle wand is ready to use in seconds. After use, simply flip the switch OFF and return the wand to its original storage location. The wand is also equipped with the patented flip-flop tool that allows the operator to switch from scrub brush to squeegee tool by just rotating the tool end.

Off Aisle Wand Tool



The off-aisle wand tool as described in the previous page is composed of the following items:

The **recovery hose** is connected to the end of the wand on one end and to the recovery tank hose on the other end. This hose has swivel cuffs on both ends that allow the operator a good range of motion and the solution hose to be inside the recovery hose.

The **trigger** controls the solution flow to the spray jet. Squeezing the trigger opens an internal valve to dispense cleaning solution.

The coiled **solution hose** acts as a conduit from the trigger to the spray jet, and allows hose to be extended along with the wand.

The **spray jet** dispenses the cleaning solution to soak soiled areas that are not accessible to the main scrub deck.

The **telescoping wand** allows the length to be adjusted for operator comfort and better storage when not in use.

Sliding the **wand extender** forward (as shown above) extends the wand length during use and retracts the wand by pulling it back for the storage position.

The flip-flop tool gives the operator complete flexibility when changing from the **scrub brush** mode to **vacuum squeegee** mode by simply rotating the end.

When the off-aisle wand switch is turned ON, six LEDs on the battery gauge will flash to indicate that you are in the off-aisle tool mode. This switch turns on the pump to supply solution to the wand spray jet and the vacuum motor to recovery the dirty water.

The Phoenix

This machine was designed with total operator comfort and ease of use in mind. All machine components have been designed as a total system to efficiently clean dirty floors. The Phoenix has four available scrub head types and sizes to fit specific applications. *Please contact your Minuteman representative for specific recommendations for the correct scrub head type, size, and brush type and chemical applications.*

Before using the machine, always perform the following steps to ensure proper machine operation.

Check under the machine for leaks.

Check the rear squeegee for wear and damage.

Check the solution and recovery tank levels.

After using the machine, always perform the following steps:

Check the battery charge level. Charge batteries if necessary. When charging batteries, extra precaution is required:

Battery acid can cause burns. When working on or around batteries, always wear protective clothing and safety glasses. Remove metal jewelry. Do not lay tools or metal objects on top of the batteries.

Charging batteries generate explosive gasses. **DO NOT CHARGE BATTERIES WHEN OPEN FLAMES OR SPARKS ARE PRESENT. DO NOT SMOKE.** Make sure the charger is turned off before disconnecting it from the batteries. Charge the batteries in a well-ventilated area. Fluid levels should be checked before and after charging and maintained at the proper levels. If low, add distilled water until the metal plates are covered. If the machine is not used for an extended period of time, batteries should be kept fully charged with a boost charge once a week.

Check for wire, string, or twine wrapped around the scrub brushes.

Check the rear squeegee for wear and damage.

Check the rear squeegee suction hose and off-aisle wand hose for obstructions.

Empty and clean the debris box (cylindrical systems only).

Drain and clean the recovery tank.

Check under the machine for leaks.

Check the service records to determine maintenance requirements.

WARNING!

Be sure you understand the machine controls and their functions.

While on ramps or inclines, avoid sudden stops when tanks are filled.

Avoid abrupt sharp turns. Slow down driving speed when going downhill.

Machine Operation

Follow the instructions in preparing the machine for use as described in this manual.

Turn the **Key switch ON (I)**. The **Battery Gauge** will light up for a few seconds then display the *Battery Condition*. Do NOT attempt to operate during this time.

Select one of the five available **Modes** on the **Control Console** for the required task. Refer to the *Main Keyboard section* of this manual for a complete description of the functions.

Determine the direction you need to travel by selecting **forward** or **reverse** on the

Directional Switch. Vary the acceleration knob to propel the machine at the desired speed.

Squeezing the **Accelerator Handle** turns on the *Transport, Brushes, Water Flow, Vacuum* and lowers the *Rear Squeegee* accordingly to the Mode selected. If the operator triggers the accelerator handle before, or turns the key switch "ON" at the same time, the machine will not move as a safety precaution.

Simply release the handle and squeeze the handle again to drive the machine. Please refer to the *Main Keyboard* section of this manual for a complete description of the functions.

When **Reverse** is selected on the Directional Switch, the **Rear Squeegee** automatically is raised. However, the Scrub brushes will continue to rotate and solution will continue to flow.

Start scrubbing by driving the machine forward in a straight line at 3/4 speed and overlap each path by 2 to 3 inches. Adjust your speed and solution flow according to the condition of the floor.

When scrubbing, check behind the machine occasionally to see that all the dirty water is being picked up. If streaking occurs, your **Water Flow** setting may be *too high*, the **Recovery Tank** may be *full*, the **Squeegee hose** may be *clogged*, or the **Rear Squeegee** may require some *adjustment or cleaning*.

Make the necessary adjustments on the **Rear Squeegee** if streaking occurs both in straight paths and in turns. Please refer to the *Rear Squeegee* section of this manual before making any adjustments.

The recovery tank has an overflow protection to guard against water from entering the vacuum system when the recovery tank is full. A ball float shut-off system has been integrated into the Recovery Tank. When the dirty water reaches a certain level, the ball gets suctioned into the vacuum manifold and blocks the airflow thus, preventing the machine from picking up more liquid. When this happens, the operator is then required to stop scrubbing and empty the recovery tank.

To stop scrubbing, select the **Transport mode**. This will automatically stop the **Solution Flow**, raise the **Scrub deck**, and raise the **Rear squeegee** (there is a 15 second delay for the vacuum motor and a 8 second delay on the rear squeegee).

Drive the ES to a designated dirty water disposal area and empty the Recovery tank. To empty, remove the **Drain hose** from its storage hanger. Unscrew the plug and hold the hose end above the water level in the tank to avoid sudden, uncontrolled flow of dirty water. With the plug completely off, carefully direct the water flow to the desired drain. Reinsert the plug and tighten and return to its storage hanger.

The recovery tank should be rinsed out to remove solids in the tank. Open the **Cleanout cap** to remove the **Stopper plug**. Tilt the recovery tank (similar to accessing the batteries) and clean the sludge that has settled in the sump area by either back flushing or by scraping it out. Be sure to tightly secure the **Stopper plug** and cleanout cap before continuing to operate the scrubber.

Refill the solution tank and continue scrubbing until the job is done or when the machine runs out of power.

The **battery gauge bar icon** will flash to signal the operator that the machine is almost out of power. Once this signal is displayed to the operator, *all functions will shut off* (brush will turn off and the scrub deck will raise up, water flow will cease, the rear squeegee will raise up and the vacuum motor will turn off) including the transport mode. The machine then will only have a few minutes left of reserve power for a short *Vacuum only mode* to pick up remaining solution on the floor and *Transport* power to drive to the battery recharging station.

After Use

When finished scrubbing, select the **Transport mode**, *all functions will shut off* (brush will turn off and the scrub deck will raise up, water flow will cease, the rear squeegee will raise up and the vacuum motor will turn off). Drive the machine to a service area for daily maintenance and review items that may need service.

Empty the solution tank, by opening the **solution hose valve** into a drain. Rinse the tank with clean water to prevent any build-up of dried up chemicals that could cause clogging in the plumbing.

Empty the recovery tank as described on line **11** and **12**.

Remove the **brushes** or pad holders and rinse them in warm water and hang to dry.

Remove the **rear squeegee**, rinse with warm water and reinstall after cleaning.

Check the **maintenance schedule** on the next page and perform any required maintenance before storing the machine.

Store the machine indoors in a clean dry place. Keep from freezing. Leave solution and recovery tank lids open for ventilation to prevent odor build-up.

Turn **Key switch OFF (O)** and remove key.

Maintenance Schedule

| Daily | Weekly | Monthly | Yearly |
|--|--|---|----------------------|
| Charge Batteries | Check Each Battery Cell(s) Water Level | Lubrication – Grease Fittings, chains, etc. | Check Carbon Brushes |
| Check/Clean Tanks & Hoses | Inspect Scrub Housing Skirts | | |
| Check/Clean/Rotate the Brushes/Pads | Inspect and Clean Solution Filter | | |
| Check/Clean the Squeegee | Clean Spray jets on Cylindrical System | | |
| Check/Clean Vacuum Shut-Off Float | | | |
| Check/Clean the Vacuum Motor Foam Filter | | | |
| Clean Hopper on Cylindrical System | | | |

Have Minuteman check the vacuum motor carbon motor brushes once a year or after 300 operating hours. The brush motor carbon brushes should be checked every 500 hours or once a year.

NOTE: Refer to the Service Manual for more detail on maintenance and service repairs.

Lubricating the Machine

Regularly scheduled lubrication of certain machine parts should be performed to insure trouble-free operation of the machine. *Apply a generous amount of grease into the fittings on the machine until grease seeps out around the bearings.*

The grease points are listed below:

Rear squeegee caster wheel axle (2)

Rear squeegee caster wheel stem (2)

Apply lubricant or light machine oil to lubricate the:

Rear squeegee general pivot points

Scrub deck linkages

Drive wheel assembly seals.

General Machine Troubleshooting

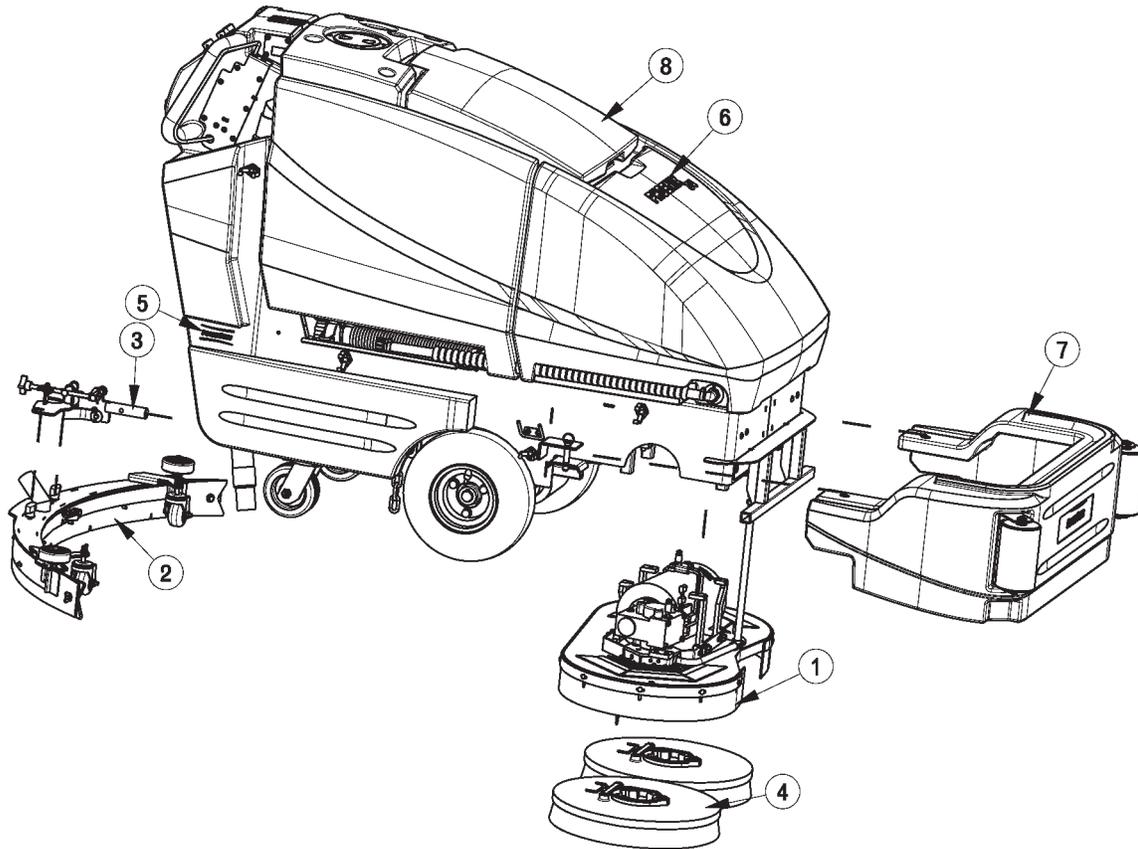


| Problem | Possible Cause | Remedy |
|--|--|---|
| Poor water pick-up | Worn or torn squeegee blades | Rotate or replace blades |
| | Squeegee out of adjustment | Adjust so blades touch floor evenly across entire width |
| | Recovery tank full | Empty recovery tank |
| | Recovery tank drain hose leak | Secure drain hose cap or replace |
| | Recovery tank lid gasket leak | Replace gasket lid cover properly |
| | Debris caught in squeegee | Clean squeegee |
| | Vacuum hose clogged | Remove debris and flush hose |
| | Using too much solution | Adjust solution control valves |
| Poor scrubbing performance | Vacuum hose to squeegee or recovery tank disconnected to squeegee or damaged | Reconnect or replace squeegee hose |
| | Worn brushes | Rotate or replace brushes |
| | Wrong brush or cleaning chemical | Consult Minuteman |
| | Debris caught on scrub brushes | Remove debris |
| | Moving machine too fast | Slow down |
| | Not using enough solution | Adjust solution flow setting |
| | Low battery charge | Recharge batteries |
| | 3 Bars Flashing on Battery Indicator | Reduce scrub brush pressure. Broken brush drive belts on cylindrical system, replace belt(s). Check power connection. Reconnect plugs. Reset machine: Turn key switch off and restart. |
| Inadequate solution flow or no solution to the floor | Solution tank empty | Fill solution tank |
| | Recovery tank full | Empty recovery tank |
| | Solution lines, valves, filter or spray jets clogged | Flush lines, and clean solution filter and spray jets. |
| | Solution solenoid valve | Clean or replace valve |
| No solution to off-aisle wand spray jet | Recovery tank full | Empty recovery tank |
| | Solution tank empty | Refill solution tank |
| Machine does not run | Main system controller | Check error fault codes (See service manual) |
| | Tripped 100 amp circuit breaker | Check for electrical short circuit Reset machine: Reset and turn key switch off and restart. |
| No FWD/REV drive | Drive system speed controller. 2 bars flashing on battery indicator. | Check error fault codes (See service manual) Reset machine: Turn key switch off and restart. |
| | Emergency stop switch tripped | Activate switch by turning as indicated by arrows. |
| Vacuum motor does not turn on | Recovery tank full | Empty recovery tank |
| | Excessive foaming in recovery tank. | Empty recovery tank. Use less or change chemical. Use defoaming agent. |
| | 5 bars flashing on battery indicator. | Check for motor overload. Reset machine: Turn key switch off and restart. |
| Poor sweeping performance (Cylindrical System) | Debris box full | Empty and clean debris box |
| | Brushes worn | Replace brushes |
| | Bristles have taken a set | Rotate brushes |

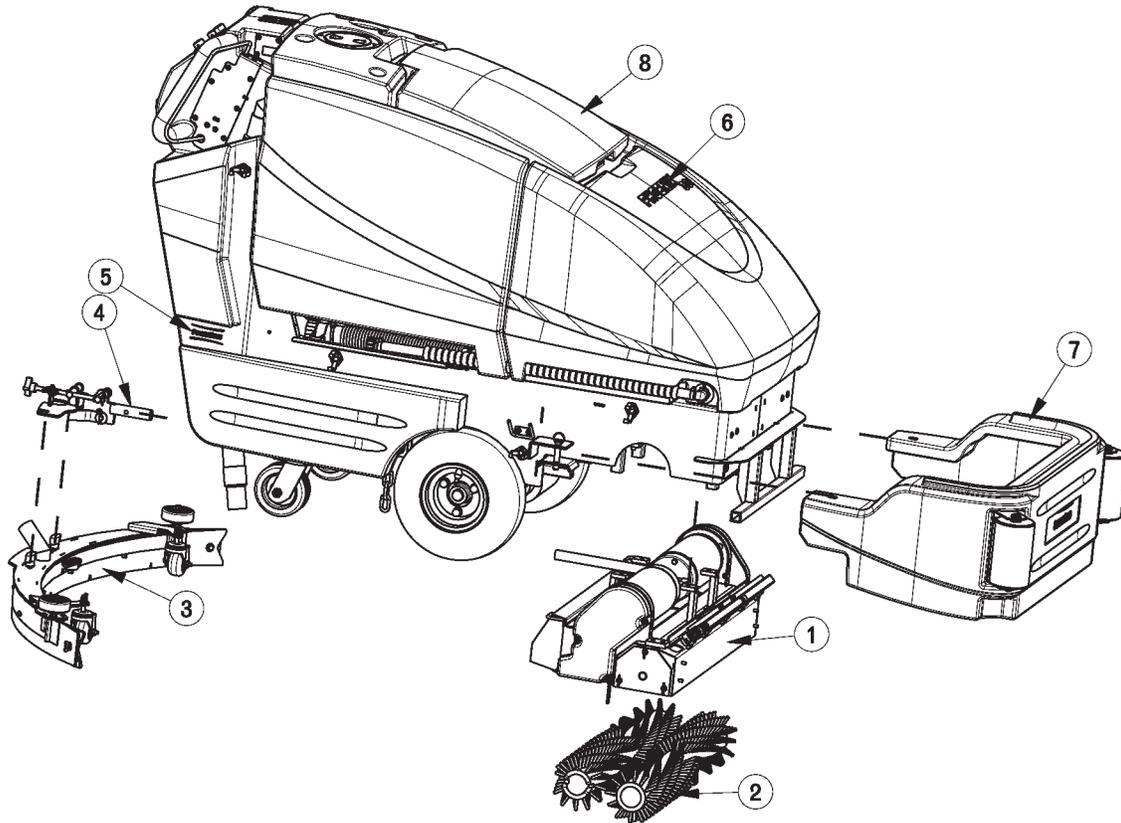
| Diagnostic Codes | |
|---|---------------|
| <i>The number of flashing bars on the battery gauge represent fault codes as indicated below:</i> | |
| Low battery voltage <i>Check condition of battery and connections</i> | 1 |
| Traction Motor fault <i>Check all connections between the motor and the control system</i> | 2 |
| Brush Motor fault <i>Check all connections between the motor and the control system</i> | 3 |
| Freewheel Errors <i>Check condition of freewheel switch and connections</i> | 4 |
| Vacuum Motor fault <i>Check all connections between the motor and the control system</i> | 5 |
| Off-Aisle Wand Activated <i>Check Off-aisle wand switch position</i> | 6 |
| Throttle fault <i>May indicate incorrectly wired or faulty potentiometer</i> | 7 |
| Control system fault <i>Check all connections are secure</i> | 8 |
| Solenoid brake fault <i>May indicate open or short circuit solenoid brake</i> | 9 |
| High battery voltage <i>Check condition of battery and connections</i> | 10 |
| Throttle Displaced on start up <i>Restart key switch-throttle was activated prior to ignition</i> | Ripple |
| Please refer to manual for detailed trouble shooting information | |
| 715904 | |

| <i>Scrubber System Faults External to TRIO+</i> | | | |
|---|-------------|---|---|
| LED Readout | Code | Fault Description | Corrective Action |
| 1 | 2C00 | LOW BATTERY ERROR | Battery Charge to low. Recharge battery. |
| 1 | 2C01 | LOW BATTERY ERROR2 | Battery Charge to low. Recharge battery. |
| 1 | 2C02 | SOFT BATTERY LOCKOUT OCCURRED | Battery Charge to low. Recharge battery. |
| 1 | 2C03 | SOFT BATTERY LOCKOUT 2 OCCURRED | Battery Charge to low. Recharge battery. |
| 2 | 7800 | TRACTION MOTOR FAULT-1 | Disconnect Battery for 60 seconds. Reconnect battery |
| 2 | 7801 | TRACTION MOTOR OVER CURRENT ERROR | Disconnect Battery for 60 seconds. Reconnect battery |
| 2 | 7802 | SOFT TRACTION MOTOR IN FOLDBACK STATE | Traction Motor being overloaded or Foldback parameters set too low. |
| 2 | 7803 | MOTOR LINE VOLTAGES INSTABILITY TIMEOUT | Disconnect Battery for 60 seconds. Reconnect battery |
| 2 | 7880 | TRACTION SPEED INPUT OUT OF RANGE | |
| 3 | 7600 | SOFT BRUSH MOTOR DISCONNECTED ERROR | |
| 3 | 7601 | SOFT BRUSH CURRENT FOLDBACK | |
| 3 | 7602 | SOFT BRUSH CURRENT FOLDBACK2 | |
| 3 | 7603 | SOFT BRUSH CURRENT FOLDBACK3 | |
| 3 | 7604 | SOFT BRUSH INHIBIT | |
| 3 | 7605 | BRUSH STARTUP OVERCURRENT DETECTION | |

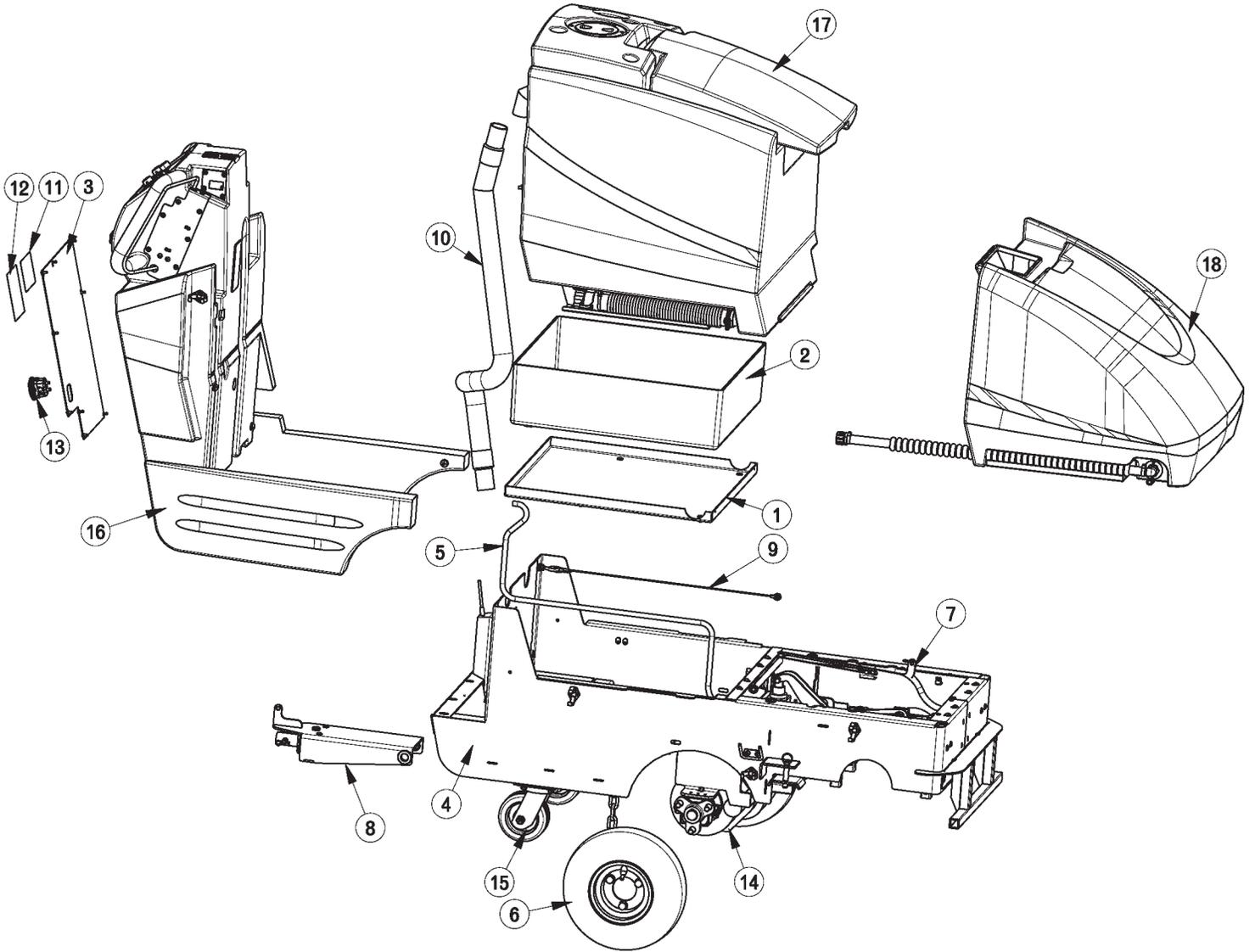
| | | | |
|--------|------|---------------------------------------|---|
| 5 | 7700 | SOFT VACUUM MOTOR DISCONNECTED ERROR | |
| 5 | 7701 | SOFT VACUUM CURRENT FOLDBACK | |
| 5 | 7702 | SOFT VACUUM CURRENT FOLDBACK2 | |
| 5 | 7703 | SOFT VACUUM CURRENT FOLDBACK3 | |
| 7 | 0810 | TILLER FAULT-1 | For all Tiller Diagnostic Codes: |
| 7 | 0811 | TILLER MAX WIPER DIFFERENCE ERROR | 1- Check throttle wiring for shorts or opens. Repair or replace as necessary. 2- If Diagnostic Code is not cleared, then replace throttle. |
| 7 | 0812 | TILLER MAX PULL DOWN DIFFERENCE ERROR | |
| 7 | 0813 | TILLER MAX PULL SAFE DIFFERENCE ERROR | |
| 7 | 0814 | TILLER REFERENCE ERROR | |
| 7 | 0815 | TILLER LO REFERENCE ERROR | |
| 7 | 0816 | TILLER HI REFERENCE ISO ERROR | |
| 7 | 0817 | TILLER LO REFERENCE ISO ERROR | |
| 7 | 0818 | TILLER ERROR BOTH HAVE READINGS | |
| 8 | 1310 | EXCESSIVE CURRENT TRIP | Disconnect Battery for 60 seconds. Reconnect battery |
| 8 | 1311 | SOFT AUX1 OVERCURRENT OCCURRED | Device connected to Aux-1 exceeded current limit. Check wiring or replace device. |
| 8 | 1312 | SOFT AUX2 OVERCURRENT OCCURRED | Device connected to Aux-2 exceeded current limit. Check wiring or replace device. |
| 8 | 1313 | SOFT AUX3 OVERCURRENT OCCURRED | Device connected to Aux-3 exceeded current limit. Check wiring or replace device. |
| 8 | 1314 | SOFT AUX4 OVERCURRENT OCCURRED | Device connected to Aux41 exceeded current limit. Check wiring or replace device. |
| 8 | 1318 | SOFT BRAKE LIGHT OVERCURRENT OCCURRED | Brake light circuit exceeded current limit. Check wiring or replace device. |
| 8 | 131C | SOFT ALARM OVERCURRENT OCCURRED | Alarm circuit exceeded current limit. Check wiring or replace device. |
| 8 | 1321 | AUX1 OVERCURRENT 2 OCCURRED | Device connected to Aux-1 exceeded current limit. Check wiring or replace device. |
| 8 | 1322 | AUX2 OVERCURRENT 2 OCCURRED | Device connected to Aux 2 exceeded current limit. Check wiring or replace device. |
| 8 | 1411 | ERROR AUX 1 POSITIVE SHORTED_LOW | Check Aux-1 wiring and device connected to Aux-1. Repair or replace as necessary. |
| 8 | 1412 | ERROR AUX 1 NEGATIVE SHORTED LOW | Check Aux-1 wiring and device connected to Aux-1. Repair or replace as necessary. |
| 8 | 1413 | ERROR AUX 2 POSITIVE SHORTED LOW | Check Aux-2 wiring and device connected to Aux-2. Repair or replace as necessary. |
| 8 | 1414 | ERROR AUX 2 NEGATIVE SHORTED LOW | Check Aux-2 wiring and device connected to Aux-2. Repair or replace as necessary. |
| 8 | 7900 | EMERGENCY STOP ERROR | Disconnect Battery for 60 seconds. Reconnect battery |
| 9 | 1501 | BRAKE FAULT 2 | Check Brake circuit wiring and brake. Repair or replace as necessary. |
| 9 | 1507 | BRAKE OVER CURRENT ERROR | Check Brake circuit wiring and brake. Repair or replace as necessary. |
| 10 | 1600 | HIGH BATTERY ERROR | Battery is overcharged or damaged. Replace battery. |
| Ripple | 2F01 | TILLER DISPLACED ERROR | Throttle displaced on Power-up. Release throttle and then re-engage throttle. |
| Ripple | 7901 | SOFT BELLY BUTTON ACTIVATED | Disconnect Battery for 60 seconds. Reconnect battery |



| BILL OF MATERIAL - CP32DQP | | | |
|----------------------------|----------|-------|-----------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 281651 | 1 | DISK SCRUBDECK ASSY 32" NO BRUSH |
| 2 | 320930-1 | 1 | ES2832 SQUEEGEE BLADE ASSY |
| 3 | 320940-1 | 1 | SQUEEGEE MT BRKT ASSY |
| 4 | 3313136 | 2 | BRUSH 16" NYLON |
| 4A | 3313126 | 2 | BRUSH 16" POWERGRIT 80 S/S |
| 4B | 3313128 | 2 | BRUSH 16"POWERGRIT 46 HDS |
| 4C | 3313132 | 2 | BRUSH 16" PLASTIC WIRE |
| 4D | 3315385 | 2 | BRUSH 16"POWERGRIT 120 AGS |
| 4E | 3315495 | 2 | BRUSH 16" PAD DRIVER W/PAD HOLDER |
| 4F | 3332545 | 2 | BRUSH 16" MID GRIT |
| 5 | 3334902 | 2 | DECAL-SMALL MACHINE POWERBOSS |
| 6 | 3343893 | 1 | DECAL-PHOENIX 34 |
| 7 | 320880G | 1 | CP2832 DECK COVER ASSY 32" |
| 8 | CP2832 | 1 | 320 SCRUBBER 36V SOFT QPACK |

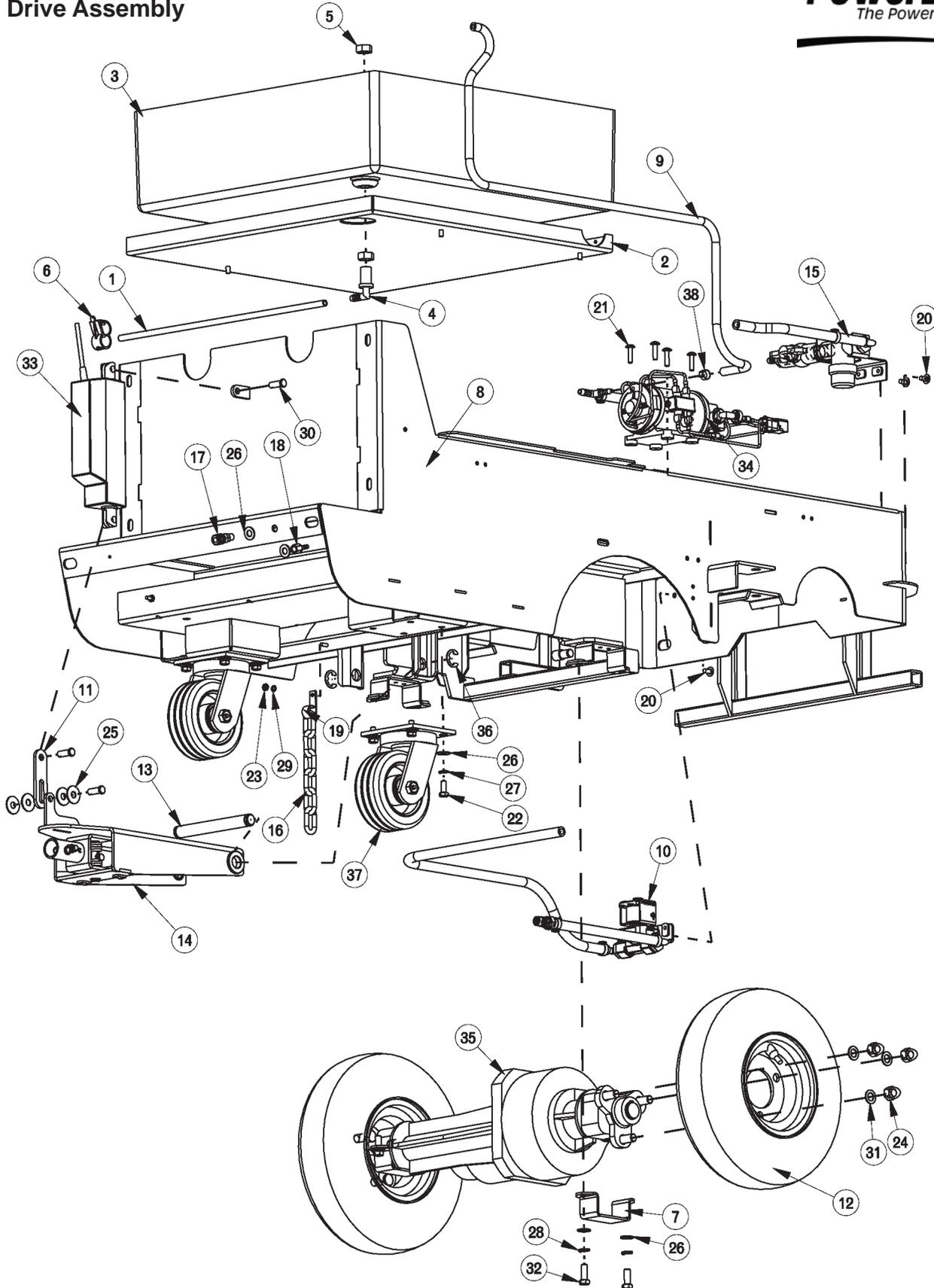


| BILL OF MATERIAL - CP32CQP | | | |
|----------------------------|----------|-------|--|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 281551 | 1 | CYLINDRICAL SCRUBDECK ASSY, 32" NO BRUSHES |
| 2 | 281539 | 2 | BRUSH 32", SCRUBGRIT 180 GR |
| 2A | 281530 | 2 | BRUSH, CYL 32" .022 NYLON |
| 2B | 281531 | 2 | BRUSH, CYL 32" .028 BRISTLE |
| 2C | 281532 | 2 | BRUSH 32", POLYPROPYLENE .022 |
| 2D | 281535 | 2 | BRUSH 32", POWERSCRUB 120 GRIT |
| 2E | 281536 | 2 | BRUSH 32", NYLOGRIT 80 GRIT |
| 2F | 281537 | 2 | BRUSH 32", STRATAGRIT 48 GRIT |
| 3 | 320930-1 | 1 | ES2832 SQUEEGEE BLADE ASSY |
| 4 | 320940-1 | 1 | SQUEEGEE MT BRKT ASSY |
| 5 | 3334902 | 2 | DECAL-SMALL MACHINE POWERBOSS |
| 6 | 3343893 | 1 | DECAL-PHOENIX 34 |
| 7 | 320880G | 1 | CP2832 DECK COVER ASSY 32" |
| 8 | CP2832 | 1 | 320 SCRUBBER 36V SOFT QPACK |



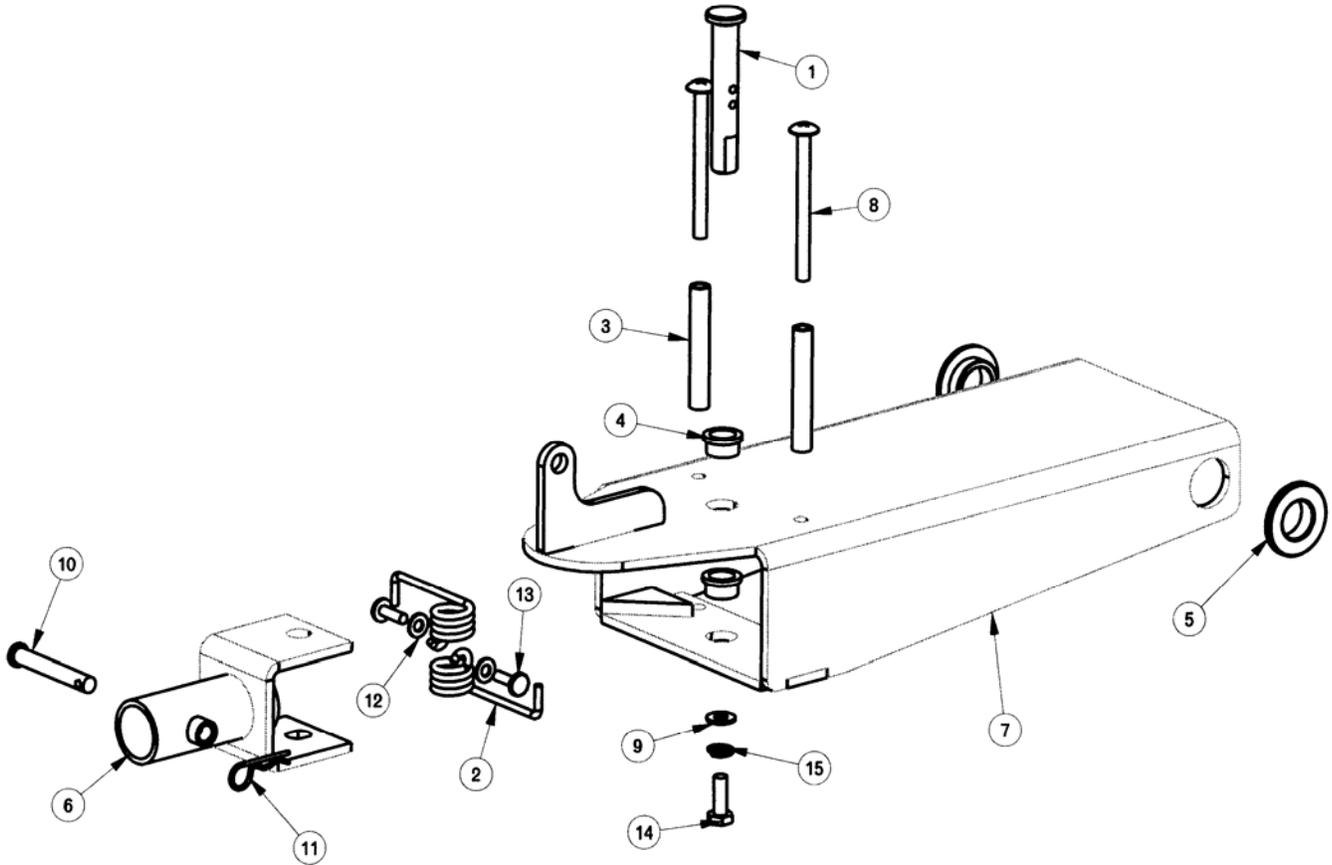
| BILL OF MATERIAL - CP2832 | | | |
|---------------------------|----------|-------|---------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 320118 | 1 | BATTERY TRAY |
| 2 | 320215 | 1 | BATTERY TRAY LINER |
| 3 | 320756 | 1 | ES2832 E-PANEL TOP |
| 4 | 320810 | 1 | MAINFRAME WELDMENT ES2832 |
| 5 | 320834 | 1 | HOSE 1/4" X 36" |
| 6 | 320902 | 2 | WHEEL, PNEUMATIC 12' |
| 7 | 320912 | 1 | SOLUTION TANK STOP |
| 8 | 320920 | 1 | SQUEEGEE LIFT MECH ASSY |
| 9 | 320973 | 1 | RECOVERY TANK CABLE ASSY |
| 10 | 450090 | 1 | VAC HOSE |
| 11 | 715619 | 1 | DECAL, WARNING |
| 12 | 715904 | 1 | DECAL, DIAGNOSTIC CODES |
| 13 | 740539 | 1 | HOUR METER 10 - 80 VDC |
| 14 | 744151 | 1 | TRANSAXLE 18" 36V |
| 15 | 827110 | 2 | CASTER 5-INCH |
| 16 | 320820G | 1 | ES2832 CONSOLE ASSY |
| 17 | 320830PB | 1 | CP2832 RECOVERY TANK ASSY |
| 18 | 320840PB | 1 | CP2832 SOLUTION TANK ASSY |

Drive Assembly



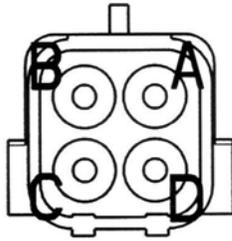
| BILL OF MATERIAL | | | |
|------------------|----------|-------|------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 260224 | 1 | 18" HOSE |
| 2 | 320118 | 1 | BATTERY TRAY |
| 3 | 320215 | 1 | BATTERY TRAY LINER |
| 4 | 320271 | 1 | NOZZLE BODY-ELBOW |
| 5 | 320272 | 2 | NOZZLE BODY LOCKNUT |
| 6 | 320273 | 1 | HOSE SHUT-OFF CLAMP |
| 7 | 320705 | 2 | TRANSAXLE BRACKET, LOWER |
| 8 | 320810 | 1 | MAINFRAME WELDMENT ES2832 |
| 9 | 320834 | 1 | HOSE 1/4" X 36" |
| 10 | 320843 | 1 | SOLENOID SUB-ASSY COMPLETE, ES2832 |
| 11 | 320893 | 1 | SQUEEGEE LIFT LINK |
| 12 | 320902 | 2 | WHEEL, PNEUMATIC 12' |
| 13 | 320909 | 1 | LIFT MECH ASSY PIVOT SHAFT |
| 14 | 320920 | 1 | SQUEEGEE LIFT MECH ASSY |
| 15 | 320990 | 1 | IN-LINE FILTER ASSY |
| 16 | 320996 | 1 | STATIC GROUNDING CHAIN |
| 17 | 450221 | 1 | Q.C. COUPLING (FEMALE) |
| 18 | 450225 | 1 | FITTING BRASS 1/8 FPT - 1/4 BARB |
| 19 | 670115 | 1 | CHAIN MOUNTING STRAP |
| 20 | 710178 | 4 | SCR-MC 1/4-20 X .50 TRUSS STPL |
| 21 | 710182 | 4 | SCR-MC 1/4-20 X 1.00 STPL |
| 22 | 711228 | 8 | BLT-HH 5/16-18 X .75 ST PL |
| 23 | 711310 | 2 | NUT, HEX 10-32 ST PL |
| 24 | 711390 | 6 | NUT, ACORN 1/2'-20 STL ZINC |
| 25 | 711507 | 4 | WSR-FLAT .37 X 1.12 X .06 |
| 26 | 711515 | 14 | WSR-FLAT .406 X .812 X .0625 |
| 27 | 711545 | 8 | WSR-HELICAL 5/16 |
| 28 | 711546 | 4 | WSR-HELICAL 3/8 |
| 29 | 711553 | 2 | WSR- INTERNAL LOCK #10 |
| 30 | 711668 | 3 | CLEVIS PIN, 3/8X1 11-141 |
| 31 | 712310 | 6 | WSR- FLAT .52 X .87 X .06 PL |
| 32 | 713042 | 4 | BLT-HH 3/8-16 X 1 #5 |
| 33 | 740821-1 | 1 | ACTUATOR ASSEMBLY, LINAK |
| 34 | 742709-4 | 1 | ES2832 PUMP ASSEMBLY |
| 35 | 744151 | 1 | TRANSAXLE 18" 36V |
| 36 | 809148 | 2 | RETAINING RING - "E" TYPE EXT .75 |
| 37 | 827110 | 2 | CASTER 5-INCH |
| 38 | 828490 | 1 | CRIMP CLAMP 140R |

Squeegee Lift Mechanism

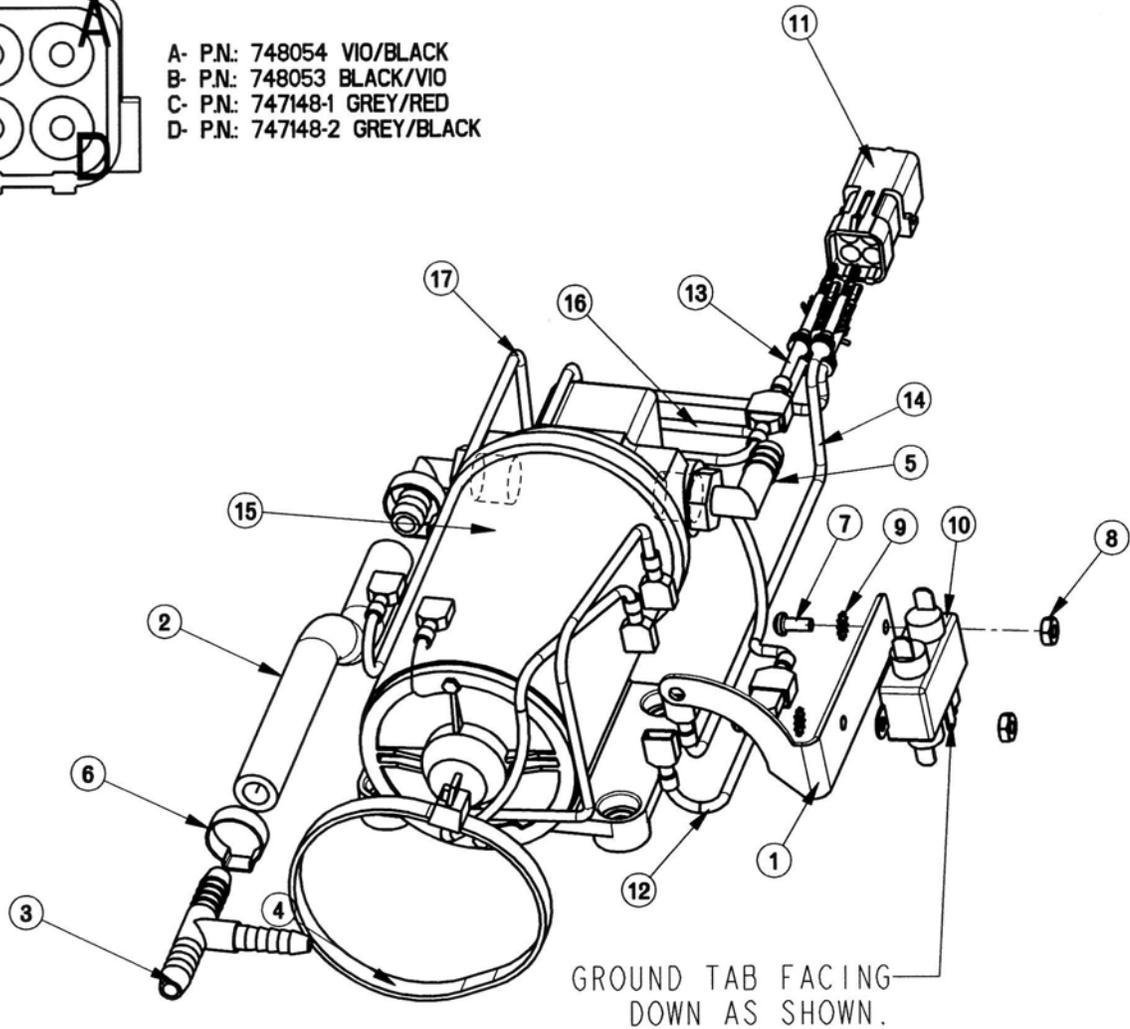


BILL OF MATERIAL - 320920

| ITEM | PART NO. | REQ'D | DESCRIPTION |
|------|----------|-------|-----------------------------|
| 1 | 210375 | 1 | SWIVEL PIN |
| 2 | 210391 | 2 | TORSIONAL RETURN SPRING |
| 3 | 210400 | 2 | SPACER TUBE |
| 4 | 260041 | 2 | OILITE FLANGE BUSHING |
| 5 | 320209 | 2 | OILITE FLANGED BEARING |
| 6 | 320904 | 1 | YOKE WMT, 320 SQUEEGEE MECH |
| 7 | 320921 | 1 | LIFT MECHANISM WELDMENT |
| 8 | 710592 | 2 | SCR-MC 1/4-20 X 3.00 SS TH |
| 9 | 711504 | 1 | WSR-FLAT 1/4 ID SS |
| 10 | 711671 | 1 | CLEVIS PIN .31X2.13 11-10 |
| 11 | 711808 | 1 | COTTER PIN-HAIR #13 |
| 12 | 712320 | 2 | WSR-NYLON .22 X .45 X .04 |
| 13 | 712536 | 2 | SCR-MC 10-24 X .62 TH SS |
| 14 | 712562 | 1 | BOLT-HH 1/4-20X3/4 SS |
| 15 | 712758 | 1 | WSR-HELICAL 1/4 SS |

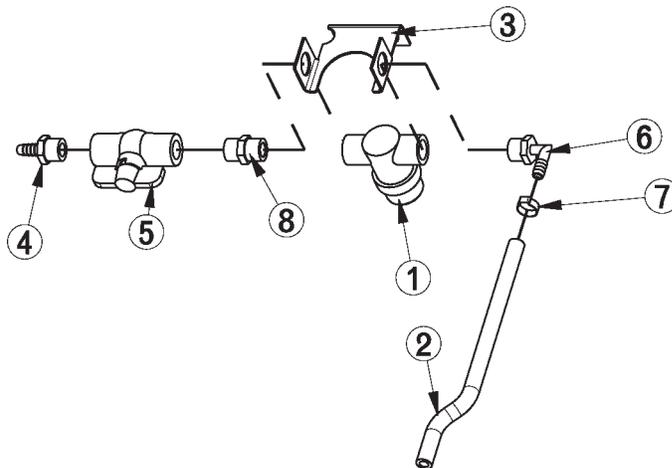


- A- P.N: 748054 VIO/BLACK
- B- P.N: 748053 BLACK/VIO
- C- P.N: 747148-1 GREY/RED
- D- P.N: 747148-2 GREY/BLACK



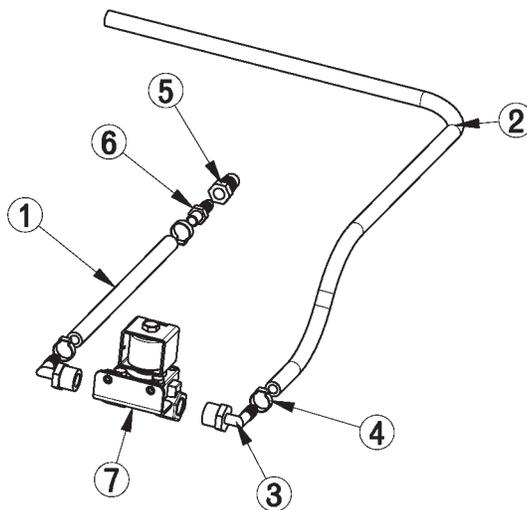
| BILL OF MATERIAL - 742709-4 | | | |
|-----------------------------|----------|-------|--------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 281414 | 1 | BRACKET-RFI FILTER |
| 2 | 320842 | 1 | HOSE 3/8 X 8.5" |
| 3 | 320917 | 1 | FITTING NYLON TEE 3/8X3/8X1/4 |
| 4 | 361218 | 1 | CABLE TIE, BLACK |
| 5 | 450040 | 2 | FITTING 90 3/8 MPT X 3/8 BARB |
| 6 | 450076 | 2 | CRIMP CLAMP SS 185R |
| 7 | 710328 | 2 | SCR-MC 8-32 X .37 ST PL - ROUND HEAD |
| 8 | 711304 | 2 | NUT-HEX 8-32 ST PL |
| 9 | 711562 | 2 | WSR-EXTERNAL LOCK #8 |
| 10 | 742391 | 1 | RFI FILTER |
| 11 | 748029 | 1 | CONNECTOR, PACKARD 4 COND FEMALE |
| 12 | 748052 | 1 | WIRE ASSY RED 18G 5.5" |
| 13 | 748053 | 1 | WIRE ASSY BLACK/VIOLET 18G 10" |
| 14 | 748054 | 1 | WIRE ASSY VIOLET/BLACK 18G 8" |
| 15 | 742709-3 | 1 | PUMP W/ TERMINALS, SCV |
| 16 | 747148-1 | 1 | WIRE ASSY GREY/RED 18G 44" |
| 17 | 747148-2 | 1 | WIRE ASSY GREY/BLACK 18G 44" |

In-Line Filter Assembly

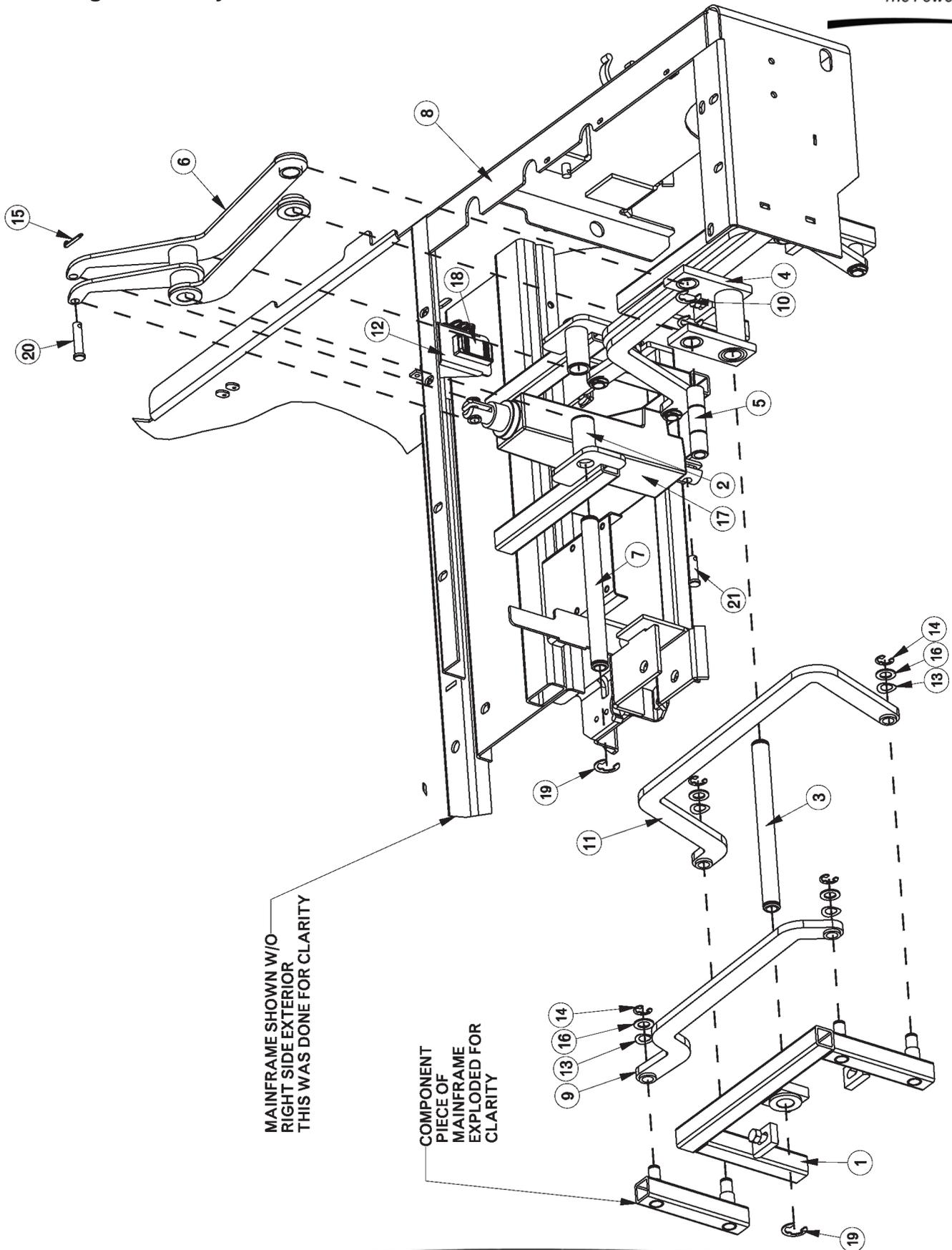


| BILL OF MATERIAL - 320990 | | | |
|---------------------------|----------|-------|--------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 281089 | 1 | FILTER, IN-LINE |
| 2 | 320848 | 1 | HOSE 3/8 X 12.5" |
| 3 | 320960 | 1 | PUMP MTG PLATE |
| 4 | 320991 | 1 | FITTING PP 1/2" MPT X 3/8" HOSE BARB |
| 5 | 320997 | 1 | BALL VALVE, SHUT OFF 1/2" FPT |
| 6 | 383327 | 1 | ELBOW 1/2 MPT X 3/8 BARB |
| 7 | 450076 | 1 | CRIMP CLAMP SS 185R |
| 8 | 760150 | 1 | FITTING, NIPPLE 1/2" MPT NYLON |

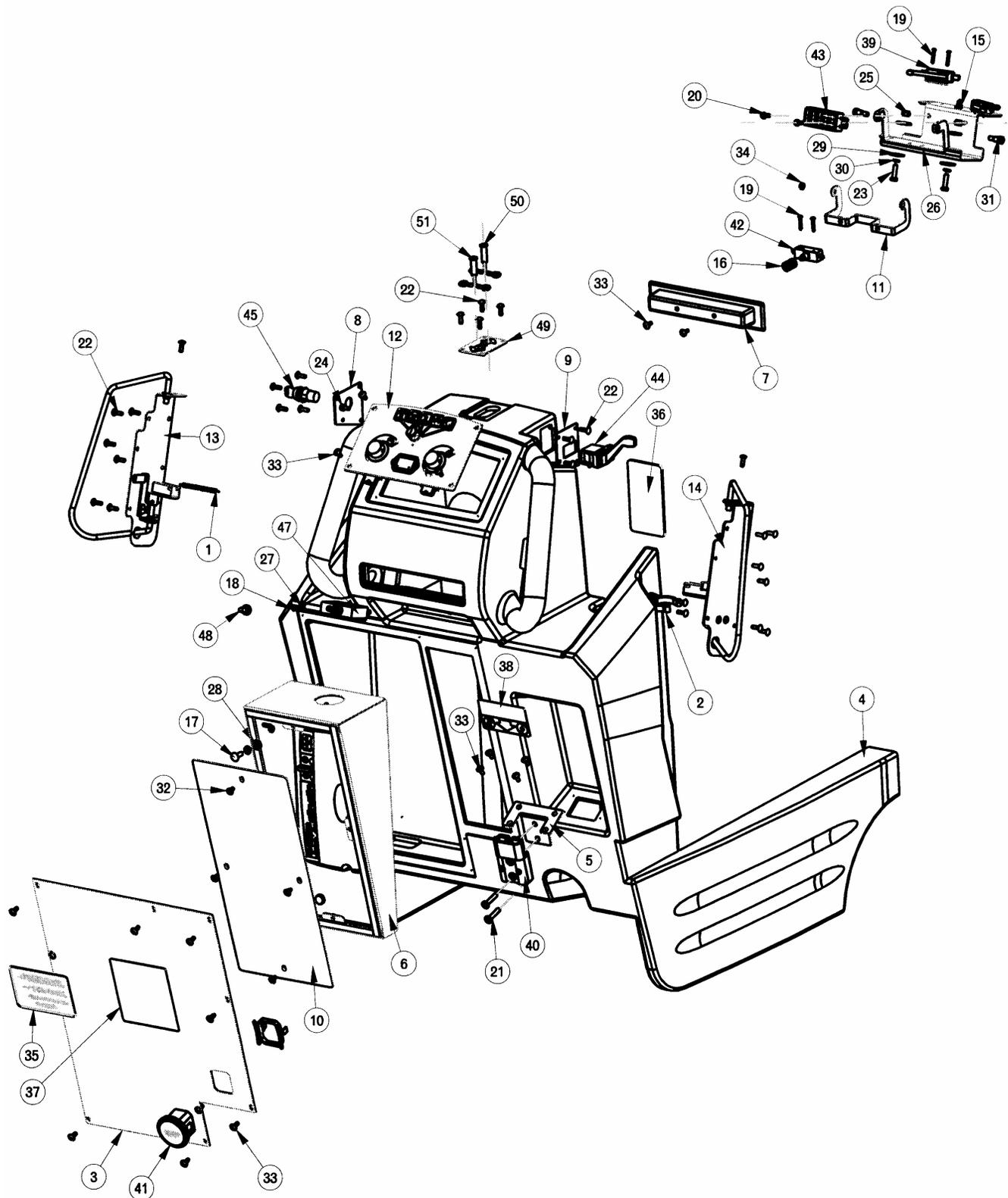
Solenoid Assembly



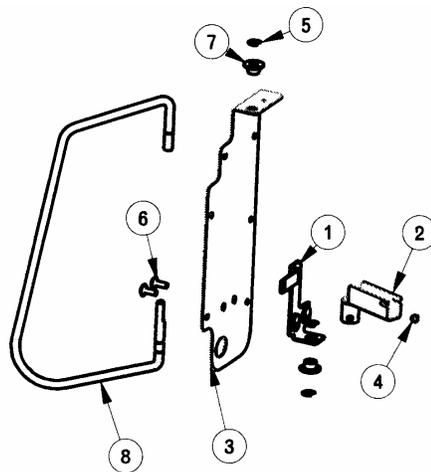
| BILL OF MATERIAL - 320843 | | | |
|---------------------------|----------|-------|--------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 320799 | 1 | ES2832 SPRAY BAR HOSE |
| 2 | 320845 | 1 | HOSE 3/8 X 35" |
| 3 | 383327 | 2 | ELBOW 1/2 MPT X 3/8 BARB |
| 4 | 450076 | 4 | CRIMP CLAMP SS 185R |
| 5 | 828368 | 1 | MALE COUPLER |
| 6 | 828952 | 1 | FITTING PP 1/4" MPT X 3/8" HOSE BARB |
| 7 | 742718-5 | 1 | SOLENOID W/BRACKET, ES2832 |



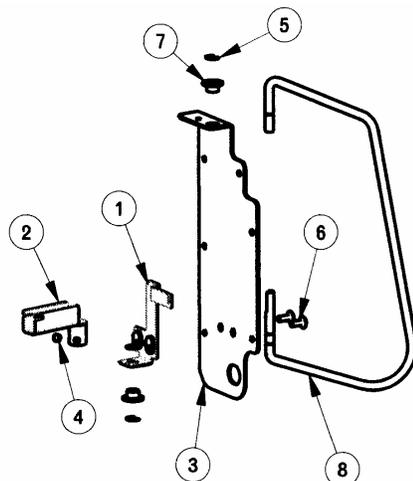
| BILL OF MATERIAL | | | |
|------------------|----------|-------|------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 281463 | 1 | LIFT WMT RH W/ BUSHING ASS'Y |
| 2 | 320641 | 2 | TUBE, SPACER FOR LINKAGE, ES2832 |
| 3 | 320786 | 1 | DECK PIVOT SHAFT |
| 4 | 320793 | 1 | LIFT LINK ASSEMBLY |
| 5 | 320794 | 1 | LIFT LINK PIN |
| 6 | 320795 | 1 | LINK ARM ASSEMBLY |
| 7 | 320796 | 1 | LINKAGE PIVOT SHAFT |
| 8 | 320810 | 1 | MAINFRAME WELDMENT ES2832 |
| 9 | 320871 | 1 | UPPER LINK ASSY, LH |
| 10 | 320872 | 1 | LOWER LINK ASSY, RH |
| 11 | 320873 | 1 | LOWER LINK ASSY, LH |
| 12 | 320961 | 1 | SWITCH BRK'T ASSY |
| 13 | 711524 | 8 | WSR-WAVE .52 X .87 X .01 |
| 14 | 711713 | 8 | RETAINING RING - "E" TYPE EXT .500 |
| 15 | 711812 | 2 | COTTER PIN 5/32 X 1.00 |
| 16 | 712310 | 8 | WSR- FLAT .52 X .87 X .06 PL |
| 17 | 740819 | 1 | ACTUATOR- 2" 900 LBF |
| 18 | 747023 | 1 | SWITCH, DPST W/3 POS. PACKARD |
| 19 | 809148 | 6 | RETAINING RING - "E" TYPE EXT .75 |
| 20 | 831965 | 1 | 3/8 x 1.63" CLEVIS PIN |
| 21 | 833833 | 1 | PIN-CLEVIS 3/8 X 1.25 |



| BILL OF MATERIAL - 320823G | | | |
|----------------------------|----------|-------|----------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 220324 | 2 | SPRING |
| 2 | 260579 | 1 | TOOL CLIP, 1.5" HOSE |
| 3 | 320756 | 1 | ES2832 E-PANEL TOP |
| 4 | 320823 | 1 | ES2832 CONSOLE |
| 5 | 320829 | 1 | BRACKET, BATT. PLUG |
| 6 | 320860 | 1 | ES2832 ELECTRICAL BOX SUB-ASM |
| 7 | 320896 | 1 | BELLY SWITCH COVER |
| 8 | 320956 | 1 | KEY SWITCH MNTG PLATE ASSY |
| 9 | 320957 | 1 | DIRECTIONAL MNTG PLATE ASSY. |
| 10 | 320965 | 1 | ELECTRICAL BOX COVER |
| 11 | 320969 | 1 | BAIL BRACKET |
| 12 | 320970 | 1 | ES2832 DASHBOARD ASM |
| 13 | 320980 | 1 | ES2832 CONTROL BRKT ASSY LH |
| 14 | 320982 | 1 | ES2832 CONTROL BRKT RH |
| 15 | 320986 | 1 | SWITCH BRACKET |
| 16 | 670093 | 1 | SPRING, COMPRESSION |
| 17 | 710180 | 4 | SCR-MC TR HD 1/4-20x.75 STL ZINC |
| 18 | 710203 | 1 | SCR-MC 6-32 X .37 ST PL PAN HD |
| 19 | 710307 | 6 | SCR-MC 6-32 X 1 ZINC |
| 20 | 710356 | 2 | SCR-MC 10-32X 62 STPL |
| 21 | 710383 | 2 | SCR-MC PAN HD 1/4-20 X 1.25 STL |
| 22 | 711160 | 28 | #10 X 5/8 HI-LO |
| 23 | 711206 | 2 | BLT-HH 1/4-20 X .87 ST PL |
| 24 | 711310 | 7 | NUT, HEX 10-32 ST PL |
| 25 | 711373 | 2 | NUT-NYLOC 1/4-20 |
| 26 | 711430 | 1 | NUT-TINNERMAN TWIN 6-32 |
| 27 | 711502 | 1 | WSR-FLT .170 x.38 x.032 STL ZINC |
| 28 | 711505 | 4 | WSR-FLAT 1/4 |
| 29 | 711519 | 4 | WSR- FLAT .25 X 1.01 X .06 |
| 30 | 711544 | 6 | WSR-HELICAL 1/4 |
| 31 | 711553 | 9 | WSR- INTERNAL LOCK #10 |
| 32 | 712041 | 2 | BLT- SHLDR 1/4-20 X .44 X .37 |
| 33 | 712540 | 4 | SCR-MC TR HD 10-24 X .37 SS |
| 34 | 712822 | 10 | SCR-MC TR HD 10-24 X .50 SS |
| 35 | 712900 | 2 | NUT-HEX 10-24 STPL |
| 36 | 715619 | 1 | DECAL, WARNING |
| 37 | 715628 | 1 | DECAL, BATTERY |
| 38 | 715904 | 1 | DECAL, DIAGNOSTIC CODES |
| 39 | 715905 | 1 | DECAL, EMERGENCY DISCONNECT |
| 40 | 740128 | 2 | SWITCH, SNAP SPST NC |
| 41 | 740147 | 1 | CB 175 GRAY HOUSING |
| 42 | 740539 | 1 | HOUR METER 10 - 80 VDC |
| 43 | 742472 | 1 | SWITCH |
| 44 | 744005 | 1 | TERMINAL BLOCK EAGLE 3 |
| 45 | 747024 | 1 | KEYSWITCH, SPST ES2832 SOLDER |
| 46 | 747100 | 1 | ES2832 MAIN WIRE HARNESS |
| 47 | 748012 | 1 | CIRCUIT BREAKER 100A |
| 48 | 748032 | 1 | CIRCUIT BREAKER, BOOT FOR 748012 |
| 49 | 320958SP | 1 | DIRECTIONAL INDICATOR PLATE (SP) |
| 50 | 747016-1 | 1 | LED ASSY7 RED |
| 51 | 747017-1 | 1 | LED ASSY AMBER |

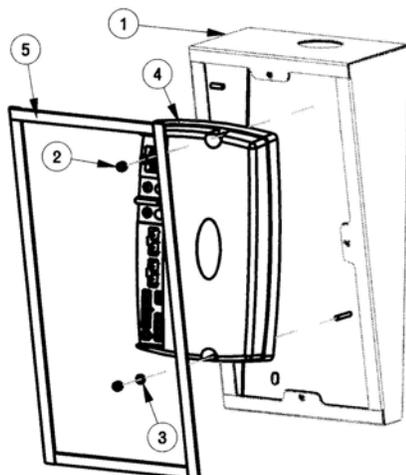


| BILL OF MATERIAL - 320980 | | | |
|---------------------------|-----------|-------|----------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 320821 | 1 | ES2832 CONTROL ARM BRKT ASSY LH |
| 2 | 320825 | 1 | CAM WELDMENT |
| 3 | 320979 | 1 | ES2832 CONTROL BRKT LH |
| 4 | 711004 | 1 | SK-CUP PT 1/4-20 X .25 STL BLACK |
| 5 | 711721 | 3 | RET RING-E TYPE .312 |
| 6 | 712822 | 2 | SCR-MC TR HD 10-24 X .50 SS |
| 7 | 829052 | 2 | BUSHING FLANGED NYLON .312 ID |
| 8 | 200181CTD | 1 | HANDLE WIRE COATED |



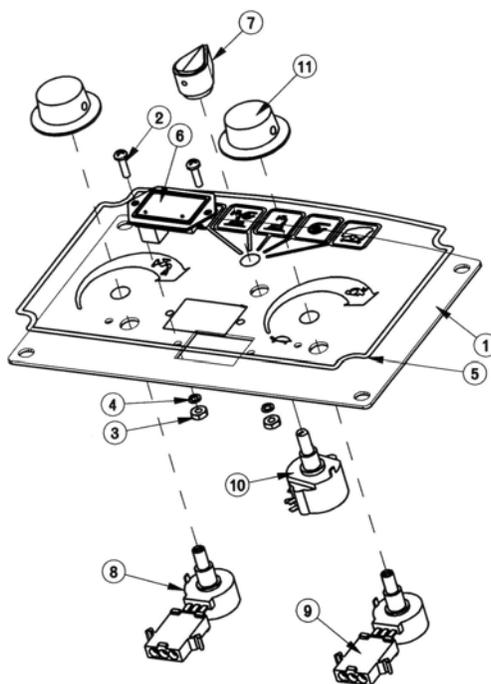
| BILL OF MATERIAL - 320982 | | | |
|---------------------------|-----------|-------|----------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 320822 | 1 | ES2832 CONTROL ARM BRKT ASSY RH |
| 2 | 320825 | 1 | CAM WELDMENT |
| 3 | 320981 | 1 | ES2832 CONTROL BRKT RH |
| 4 | 711004 | 1 | SK-CUP PT 1/4-20 X .25 STL BLACK |
| 5 | 711721 | 3 | RET RING-E TYPE .312 |
| 6 | 712822 | 2 | SCR-MC TR HD 10-24 X .50 SS |
| 7 | 829052 | 2 | BUSHING FLANGED NYLON .312 ID |
| 8 | 200181CTD | 1 | HANDLE WIRE COATED |

Electric Box Assembly

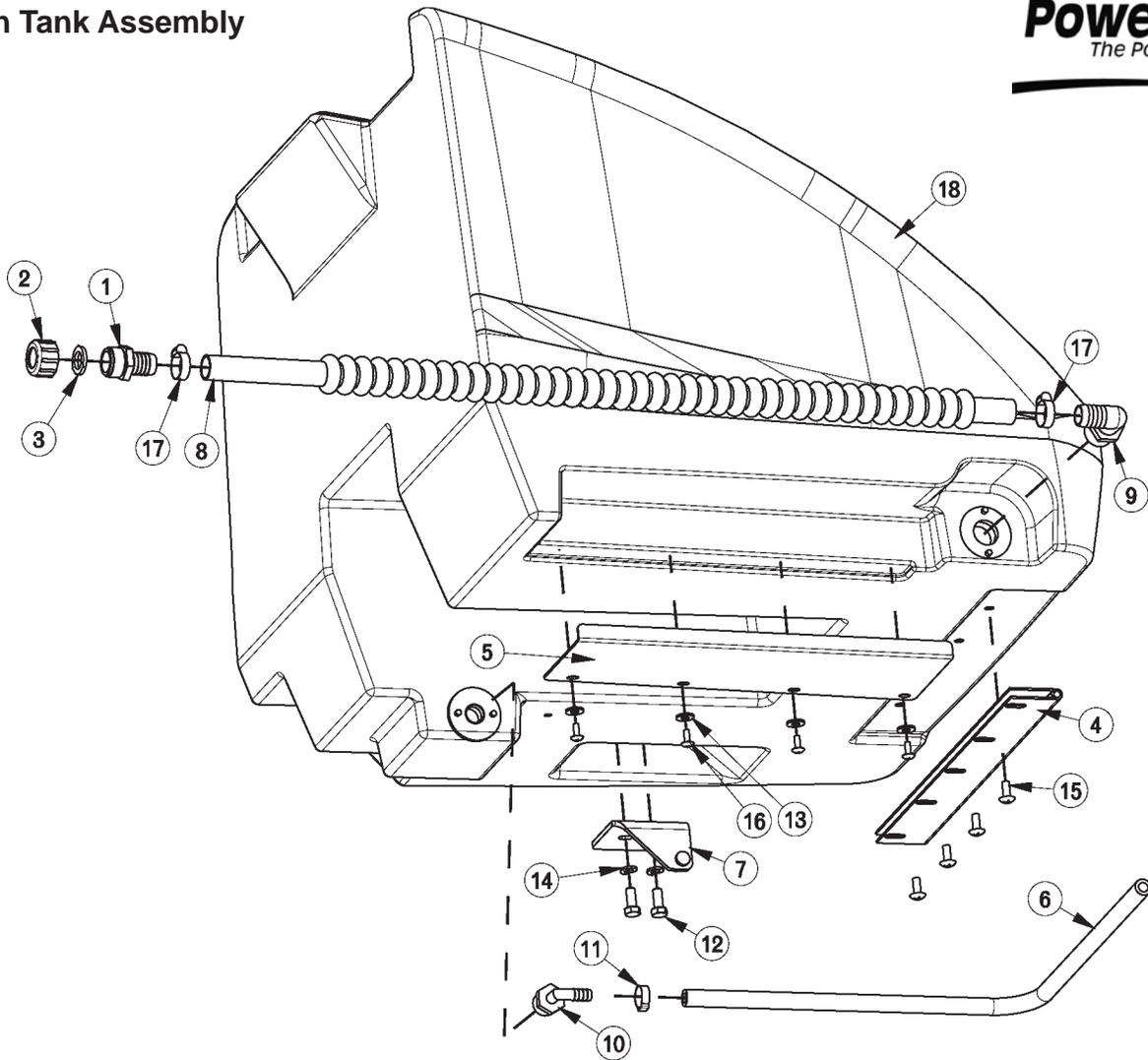


| BILL OF MATERIAL - 320860 | | | |
|---------------------------|----------|--------|----------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 320861 | 1 | ELECTRICAL BOX BASE |
| 2 | 711372 | 2 | NUT-NYLOC 8-32 STL ZINC |
| 3 | 711502 | 2 | WSR-FLT .170 x.38 x.032 STL ZINC |
| 4 | 747010 | 1 | CONTROLLER-TRIO PLUS 36 VDC 50A |
| 5 | 830557 | 3.75FT | DORTITE 1/2" RM 1F |

Dashboard Assembly

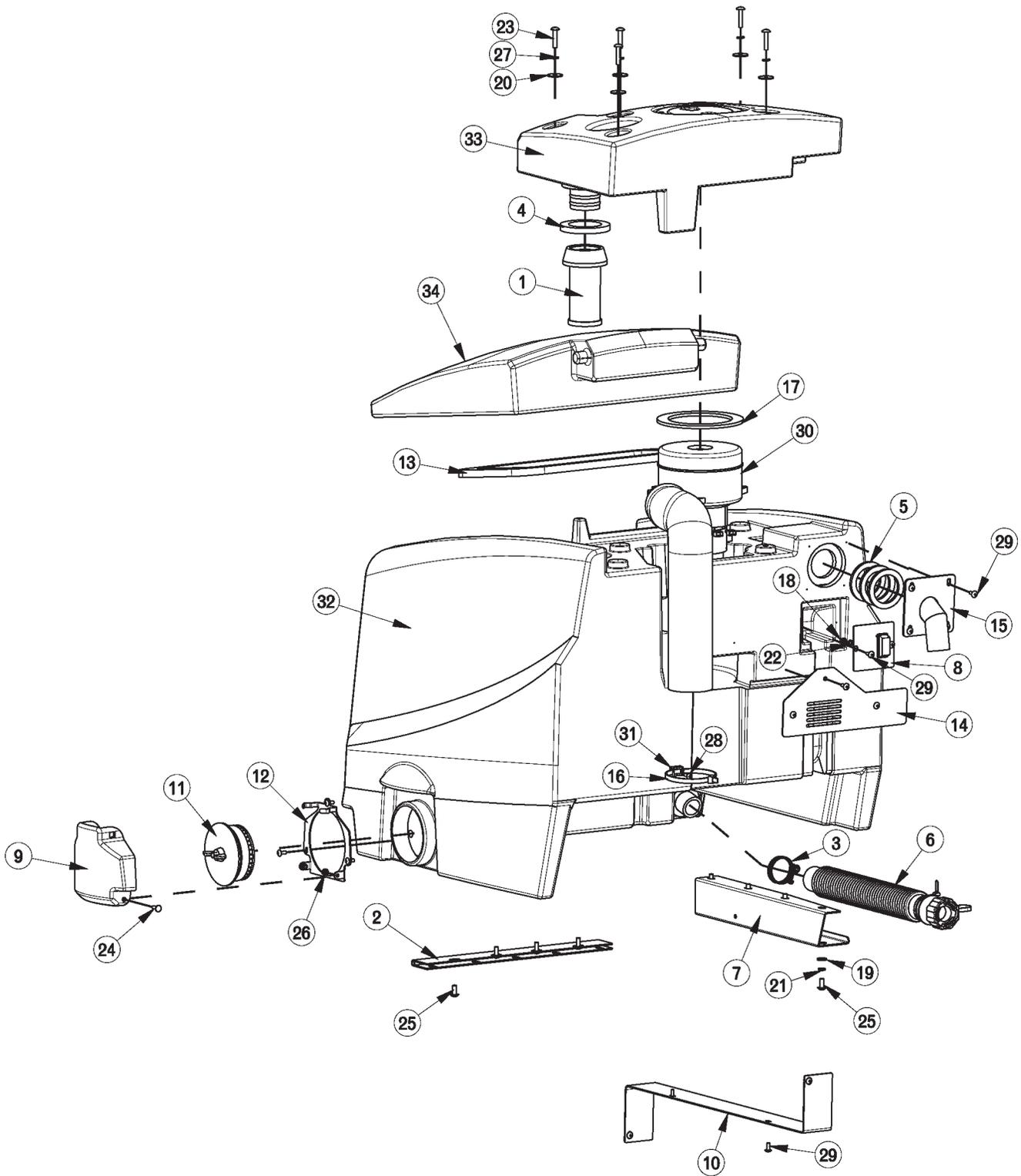


| BILL OF MATERIAL - 320970 | | | |
|---------------------------|----------|-------|----------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 320866 | 1 | CONTROL PANEL PLATE ASSY |
| 2 | 710204 | 2 | SCR-MC 6-32 X .50 ST PL PAN HD |
| 3 | 711301 | 2 | NUT-HEX 6-32 ST PL |
| 4 | 711541 | 2 | WSR-HELICAL #6 ST PL |
| 5 | 715753 | 1 | DECAL, ES2832 DASHBOARD |
| 6 | 747011-1 | 1 | BATT GAUGE ASSY TRUE CHARGE 36V |
| 7 | 747020 | 1 | KNOB-MODE SELECTOR |
| 8 | 747025 | 1 | POTENTIOMETER ASSY WATER FLOW |
| 9 | 747026 | 1 | POTENTIOMETER ASSY SPEED CONTROL |
| 10 | 747027 | 1 | SWITCH ASSY, MODE SELECTOR |
| 11 | 809874 | 2 | KNOB, SPEED CONTROL |



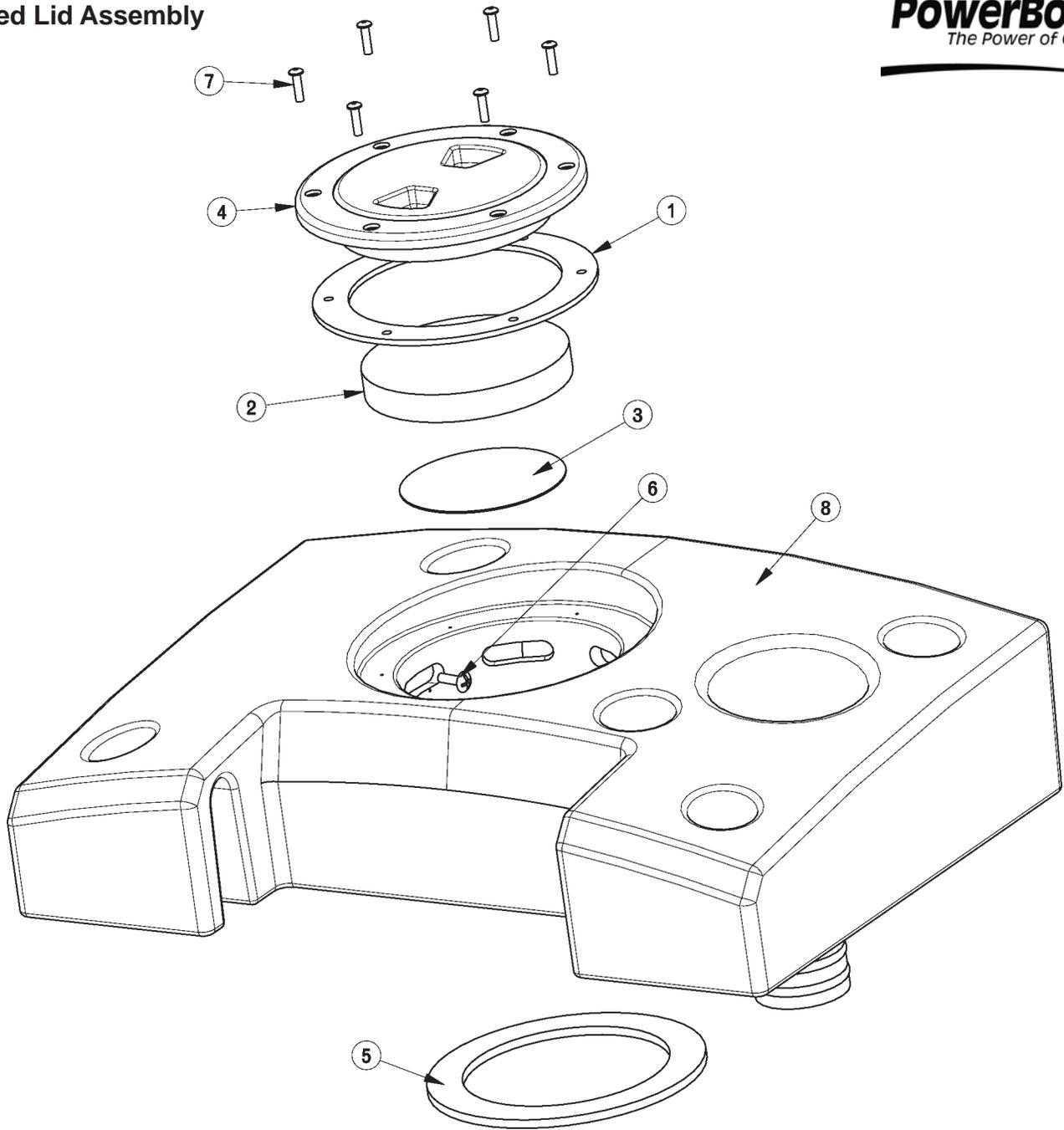
BILL OF MATERIAL - 320840PB

| ITEM | PART NO. | REQ'D | DESCRIPTION |
|------|----------|-------|--------------------------------|
| 1 | 200022 | 1 | 3/4" MGHT X HOSE BARB |
| 2 | 200023 | 1 | GARDEN HOSE CAP |
| 3 | 200024 | 1 | BLACK VINYL WASHER |
| 4 | 260087 | 1 | HINGE 15" |
| 5 | 320844 | 1 | DUMP HOSE SUPPORT PLATE |
| 6 | 320846 | 1 | HOSE 3/8" X 22" |
| 7 | 320914 | 1 | SOLUTION TANK BRKT WMT |
| 8 | 320964 | 1 | SOLUTION DRAIN HOSE 3/4" X 31" |
| 9 | 383321 | 1 | FITTING PP 90 3/4 MPT 3/4 BARB |
| 10 | 383327 | 1 | ELBOW 1/2 MPT X 3/8 BARB |
| 11 | 450076 | 1 | CRIMP CLAMP SS 185R |
| 12 | 711228 | 2 | BLT-HH 5/16-18 X .75 ST PL |
| 13 | 711505 | 4 | WSR-FLAT 1/4 |
| 14 | 711545 | 2 | WSR-HELICAL 5/16 |
| 15 | 712565 | 4 | SCR-MC 1/4-20X.63 SS TR HD |
| 16 | 712822 | 4 | SCR-MC TR HD 10-24 X .50 SS |
| 17 | 829129 | 2 | HOSE CLAMP MICRO-SEAL |
| 18 | 320841PB | 1 | CP2832 SOLUTION TANK |



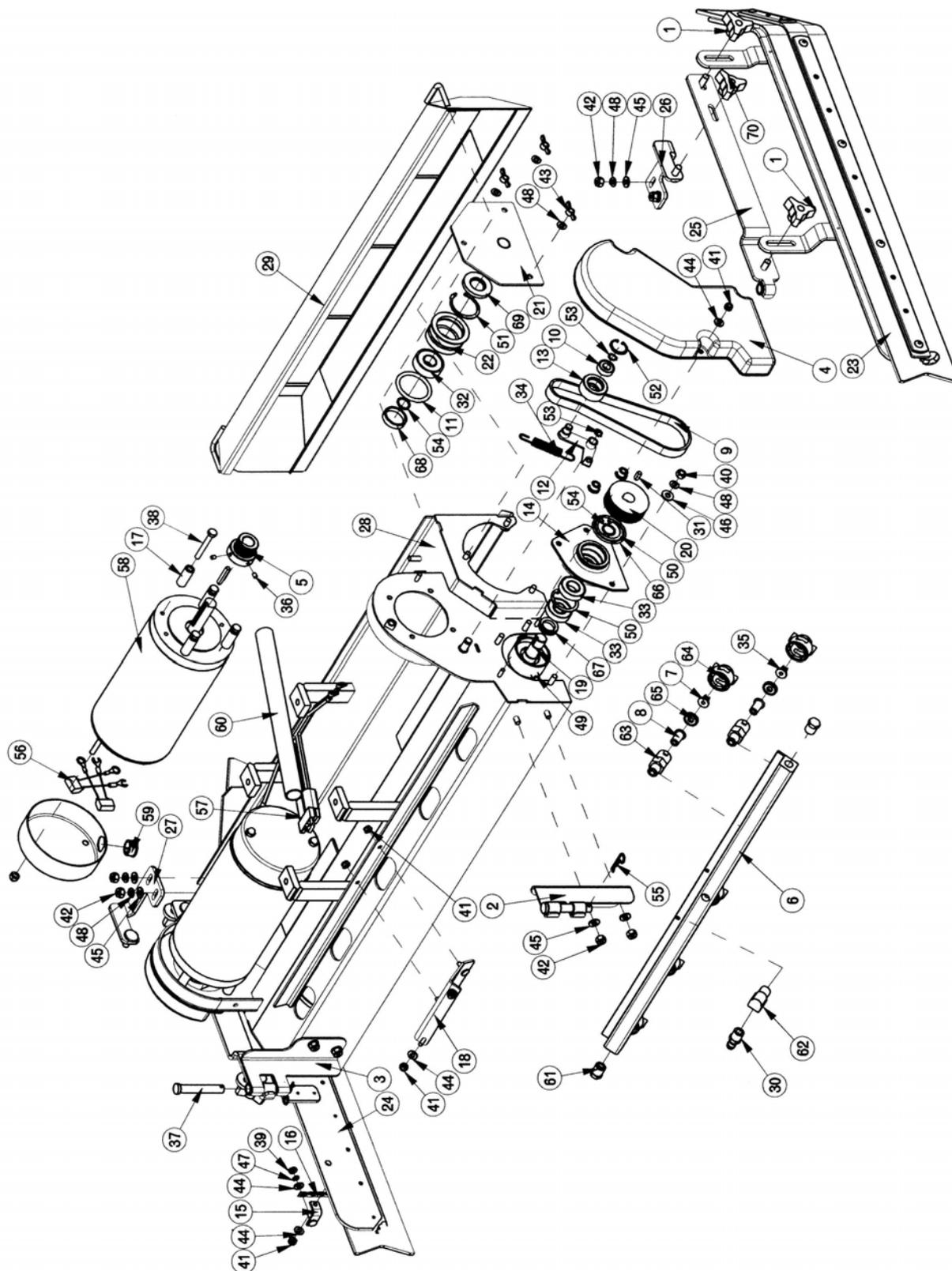
| BILL OF MATERIAL - 320830PB | | | |
|-----------------------------|----------|-------|----------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 241060 | 1 | SCREENED FLOAT |
| 2 | 260087 | 1 | HINGE 15" |
| 3 | 260203 | 1 | WIRE GRIP HOSE CLAMP |
| 4 | 281073 | 1 | INLET GASKET |
| 5 | 281950 | 3 | FLOAT CAGE GASKET |
| 6 | 320740 | 1 | DUMP HOSE COMPLETE |
| 7 | 320754 | 1 | HOSE SUPPORT BRACKET, ES2832 |
| 8 | 320832 | 1 | WAND CONTROL PANEL SUB-ASM |
| 9 | 320835 | 1 | ES2832 DUMP CAP COVER |
| 10 | 320837 | 1 | RETAINER - LARGE |
| 11 | 320838 | 1 | STOPPER PLUG ASM - 4" |
| 12 | 320839 | 1 | DUMP COVER SUPPORT RING |
| 13 | 320856 | 1 | ES2832 GASKET, MOVABLE LID |
| 14 | 320967 | 1 | VAC MOTOR VENT COVER |
| 15 | 320987 | 1 | INLET PIPE ASSY ES2832 |
| 16 | 361218 | 1 | CABLE TIE, BLACK |
| 17 | 380035 | 1 | MOTOR GASKET |
| 18 | 711310 | 1 | NUT, HEX 10-32 ST PL |
| 19 | 711505 | 4 | WSR-FLAT 1/4 |
| 20 | 711519 | 5 | WSR- FLAT .25 X 1.01 X .06 |
| 21 | 711544 | 4 | WSR-HELICAL 1/4 |
| 22 | 711553 | 1 | WSR- INTERNAL LOCK #10 |
| 23 | 712138 | 5 | SCR-MC 1/4-20 X 1.25 TRUSS PL SS |
| 24 | 712536 | 2 | SCR-MC 10-24 X .62 TH SS |
| 25 | 712565 | 8 | SCR-MC 1/4-20X.63 SS TR HD |
| 26 | 712638 | 2 | NUT, HEX 10-24 SS NYLOC |
| 27 | 712758 | 5 | WSR-HELICAL 1/4 SS |
| 28 | 712811 | 1 | SCR-MC RD HD 10-24 X .50 ST PL |
| 29 | 712822 | 16 | SCR-MC TR HD 10-24 X .50 SS |
| 30 | 742772-2 | 1 | VAC MOTOR ASSY |
| 31 | 828064 | 1 | CABLE TIE MOUNT, BLACK |
| 32 | 320831PB | 1 | CP2832 RECOVERY TANK |
| 33 | 320850PB | 1 | CP2832 FIXED LID ASSY |
| 34 | 320855PB | 1 | CP2832 MOVABLE LID |

Fixed Lid Assembly



| BILL OF MATERIAL - 320850PB | | | |
|-----------------------------|----------|-------|--------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 281018 | 1 | GASKET, NEO 6.00 X 4.50 X .125 |
| 2 | 281055 | 1 | VAC MOTOR FILTER |
| 3 | 281056 | 1 | VAC MOTOR INLET SCREEN |
| 4 | 281423 | 1 | FILL CAP W/CHAIN ASSY 4.00 |
| 5 | 380035 | 1 | MOTOR GASKET |
| 6 | 711160 | 1 | #10 X 5/8 HI-LO |
| 7 | 712516 | 6 | SCR-BHCS #8-32 x .62 SS |
| 8 | 320851PB | 1 | CP2832 FIXED LID |

32" Cylindrical Scrub Deck Assembly

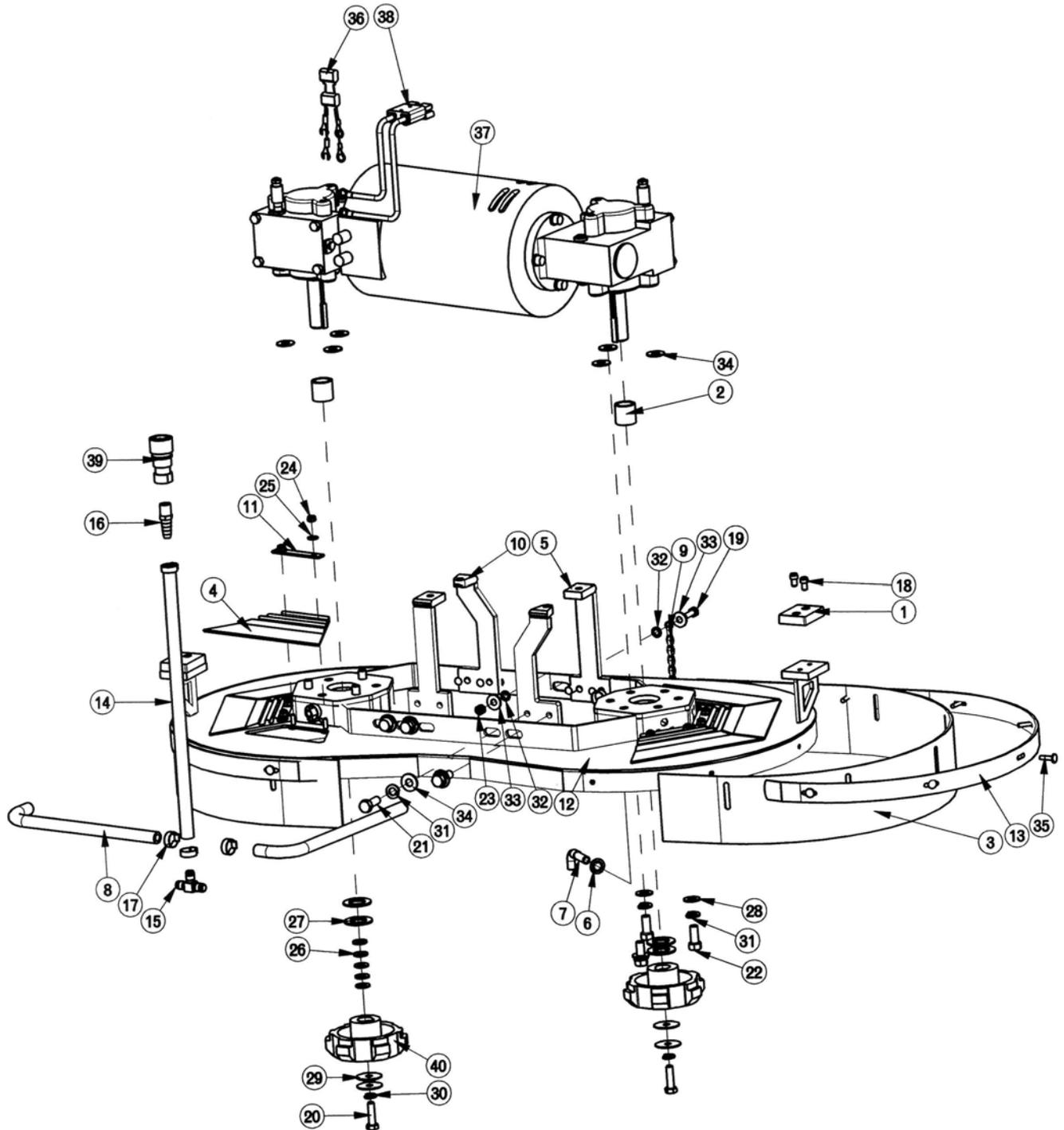


32" Cylindrical Scrub Deck Assembly BOM



| BILL OF MATERIAL - 281551 | | | | | | | |
|---------------------------|----------|-------|---------------------------------------|------|----------|-------|---------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION | ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 210118 | 4 | KNOB-3 SIDED 5/16 NYLOC | 36 | 711003 | 8 | SCR-SK 10-32 x .25 |
| 2 | 241544 | 1 | HINGE BRKT WLDMT RH, SCV2426 | 37 | 711119 | 2 | CLEVIS PIN 7/16 X 2-5/8 |
| 3 | 241546 | 1 | HINGE BRKT WLDMT LH, SCV2426 | 38 | 711214 | 8 | BLT-HH 1/4-20 X 2.00 |
| 4 | 281023 | 2 | BELT COVER, CYLINDRICAL SCRUBDECK | 39 | 711310 | 1 | NUT, HEX 10-32 ST PL |
| 5 | 281036 | 2 | OFFSET PULLEY POLY V | 40 | 711316 | 8 | NUT-HEX 1/4-20 ST PL |
| 6 | 281038 | 1 | SPRAY BAR | 41 | 711350 | 10 | NUT NYLOC 10-32 |
| 7 | 281040 | 3 | SPRAY TIP 11005 | 42 | 711373 | 8 | NUT-NYLOC 1/4-20 |
| 8 | 281041 | 5 | CHECK VALVE | 43 | 711389 | 6 | NUT-WING 1/4-20 STL ZINC |
| 9 | 281053 | 2 | J BELT (POLY V) 18" | 44 | 711503 | 9 | WSR, FLAT#10 |
| 10 | 281058 | 2 | BEARING 3/8" RADIAL | 45 | 711504 | 8 | WSR-FLAT 1/4 ID SS |
| 11 | 281519 | 2 | O-RING 1.62 X 2.00 X .188 | 46 | 711505 | 6 | WSR-FLAT 1/4 |
| 12 | 281544 | 2 | TENSIONER ARM WELDMT | 47 | 711543 | 1 | WSR - HELICAL #10 |
| 13 | 281548 | 2 | BELT IDLER | 48 | 711544 | 16 | WSR-HELICAL 1/4 |
| 14 | 281550 | 2 | BEARING HOUSING, CYL SCRUBDECK | 49 | 711676 | 4 | ROLL PIN, 3/8 x 3/4 |
| 15 | 281557 | 1 | DRAG CHAIN BRKT, CYL. SCRUBDECK | 50 | 711701 | 4 | RETAINING RING, INT 1.37 |
| 16 | 281558 | 1 | DRAG CHAIN, CYL. SCRUBDECK | 51 | 711702 | 2 | RETAINING RING, INT 1.62 |
| 17 | 281598 | 8 | MOTOR STANDOFF - CYL SCRUB DECK | 52 | 711704 | 2 | INT RETAINING RING N5000-86 .875 DIA. |
| 18 | 281606 | 1 | SPRAY HEAD MTG BRKT | 53 | 711724 | 4 | 3/8" RETAINING RING, EXTERNAL |
| 19 | 281675 | 2 | DRIVE HUB, CYL SCRUBDECK | 54 | 711725 | 4 | 5/8" RETAINING RING, EXTERNAL |
| 20 | 281676 | 2 | DRIVEN PULLEY, CYL SCRUBDECK | 55 | 711808 | 2 | COTTER PIN-HAIR #13 |
| 21 | 281681 | 2 | IDLE SHAFT WMT, CYL DECK | 56 | 744016-1 | 4 | CAP .15 MICROFARAD 5/16R-1/4FORK |
| 22 | 281684 | 2 | IDLE HUB, CYL SCRUBDECK | 57 | 748046 | 1 | WIRE ASSY, BRUSH DECK CYLINDER |
| 23 | 281851 | 1 | SIDE SQUEEGEE WIPE ASSY LH, SCV 28/32 | 58 | 748048 | 2 | MOTOR 1 HP, .36V, 1800RPM |
| 24 | 281857 | 1 | SIDE SQUEEGEE WIPE ASSY RH, SCV 28/32 | 59 | 748122 | 2 | BUSHING, HEYCO 2103 I.D .625. |
| 25 | 281866 | 2 | UPPER SQUEE BRKT WMT, SCV 28/32 | 60 | 748141 | 1 | CABLE WRAP, 11" |
| 26 | 281868 | 1 | CYL. DECK SIDE SQUEE SUPPORT LH | 61 | 829619 | 2 | END PLUG |
| 27 | 281869 | 1 | CYL. DECK SIDE SQUEE SUPPORT RH | 62 | 831306 | 1 | FITTING 90 STREET BRASS 1/4x1/4 |
| 28 | 281892 | 1 | 32" CYLINDRICAL SCRUBDECK WELDMT | 63 | 833140 | 5 | BODY INLET CONNECTOR |
| 29 | 281906 | 1 | DEBRIS BOX WMT, CYL SCRUBDECK 32" | 64 | 833141 | 5 | CAP |
| 30 | 320264 | 1 | FITTING BRASS - 3/8 DBL BARB X 1/4MPT | 65 | 833142 | 5 | GASKET CAP |
| 31 | 361252 | 2 | KEY, WOODRUFF, 3/16 SQ X .5 | 66 | 833603 | 2 | O RING, 1 1/16 x 1 7/8, AS568A-131 |
| 32 | 383551 | 2 | BEARING, RADIAL 5/8" 6203 | 67 | 833605 | 2 | VRING SEAL |
| 33 | 383558 | 4 | BEARING, RADIAL 5/8" R10 | 68 | 833611 | 2 | END CAP |
| 34 | 430051 | 2 | RETURN SPRING-3.00" | 69 | 833612 | 2 | RADIAL SHAFT SEAL |
| 35 | 450122 | 2 | UNIJET SPRAY TIP 6503 | 70 | 210118Y | 2 | KNOB-3 SIDED 5/16 NYLOC YELLOW |

32" Disc Scrub Deck Assembly

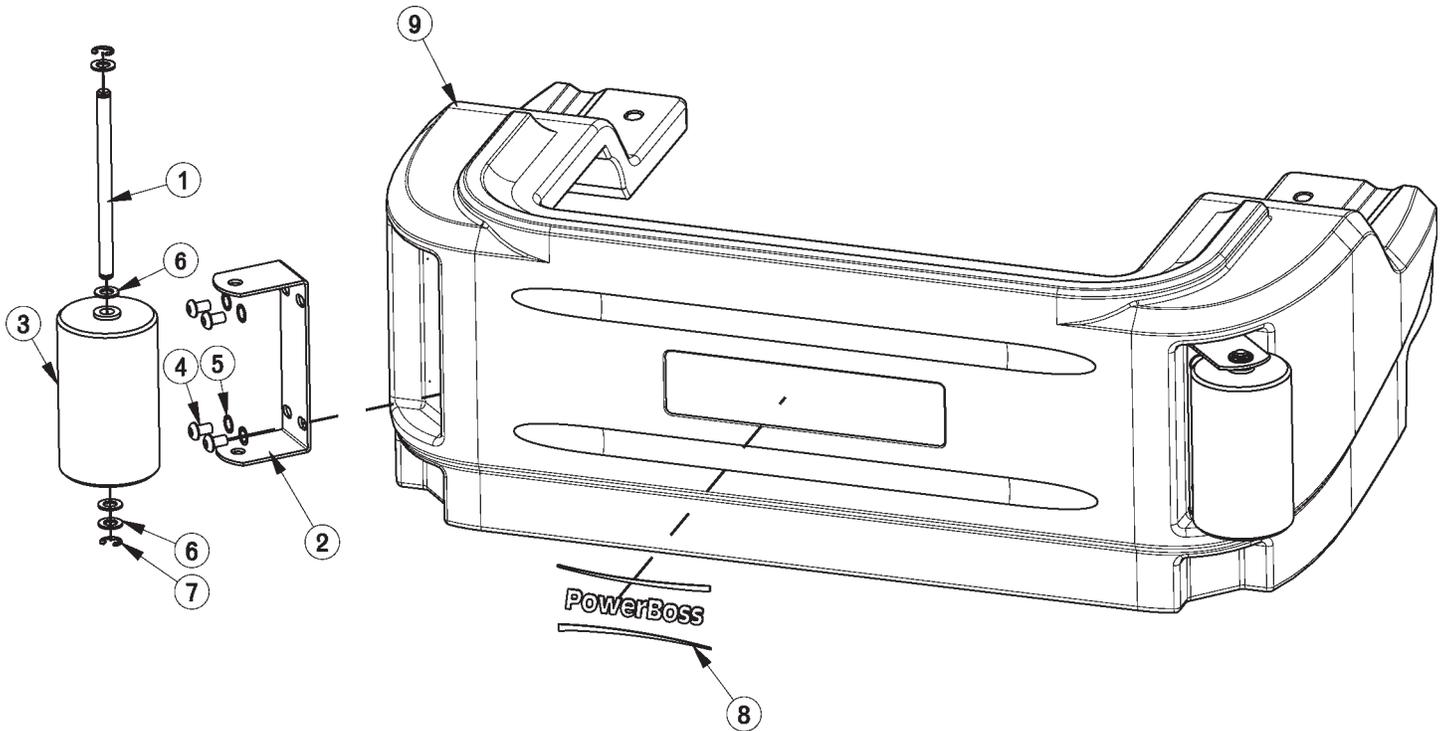


32" Disc Scrub Deck Assembly BOM



| BILL OF MATERIAL - 281651 | | | |
|---------------------------|----------|-------|-------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 281515 | 2 | WEAR PLATE |
| 2 | 281611 | 2 | HUB-SCRUB SPACER TUBE |
| 3 | 281613 | 1 | SKIRT, 28" DISK |
| 4 | 281614 | 6 | FLAP, DISK |
| 5 | 281616 | 2 | DISK MTG BRKT WMT |
| 6 | 281633 | 2 | SPEED NUT - 3/8" |
| 7 | 281634 | 2 | DISK SOLUTION FEED ASSY |
| 8 | 281642 | 2 | SOL. FEED END HOSE |
| 9 | 281644 | 1 | DRAG CHAIN ASSY, DISK SCRUBDECK |
| 10 | 281657 | 2 | DISK MTG BRKT WMT |
| 11 | 281660 | 6 | STRAP, KEEPER |
| 12 | 281662 | 1 | DISK SCRUBDECK WMT, 32" |
| 13 | 281665 | 2 | STRAP, DISK |
| 14 | 320253 | 1 | HOSE, SOLUTION VALVE 14" |
| 15 | 320266 | 1 | FITTING BRASS TEE DBL 3/8 BARB |
| 16 | 342435 | 1 | FITTING 1/4MPTx3/8HB BRASS |
| 17 | 450076 | 6 | CRIMP CLAMP SS 185R |
| 18 | 710961 | 4 | SCR-SC 1/4-20 X .37 |
| 19 | 711206 | 1 | BLT-HH 1/4-20 X .87 ST PL |
| 20 | 711231 | 2 | BLT-HH 5/16-18X1.25 ST PL |
| 21 | 711242 | 8 | BLT-HEX 3/8 -16X1.00 ZP |
| 22 | 711246 | 6 | BLT-HH 3/8-16 X .87 STL Z |
| 23 | 711316 | 1 | NUT-HEX 1/4-20 ST PL |
| 24 | 711350 | 12 | NUT NYLOC 10-32 |
| 25 | 711503 | 12 | WSR, FLAT#10 |
| 26 | 711506 | 10 | WSR-FLT .344 X .690 X .062 STL ZINC |
| 27 | 711512 | 4 | WSR-FLAT .75X1.37X.08 |
| 28 | 711515 | 6 | WSR-FLAT .406 X .812 X .0625 |
| 29 | 711516 | 4 | WSR- FLAT .31 X 1.25 X .05 |
| 30 | 711545 | 2 | WSR-HELICAL 5/16 |
| 31 | 711546 | 14 | WSR-HELICAL 3/8 |
| 32 | 711554 | 2 | WSR-INTERNAL LOCK 1/4 ID |
| 33 | 711575 | 2 | WSR-FLT .31x.75x.06ST |
| 34 | 712301 | 14 | WSR-FLAT .87 X .38 X .06 |
| 35 | 712537 | 12 | 10-24 X .75 SS TRUSS HD SCR |
| 36 | 744016-1 | 2 | CAP .15 MICROFARAD 5/16R-1/4FORK |
| 37 | 748033 | 1 | MOTOR, 32" DUAL RIGHT ANGLE |
| 38 | 748077 | 1 | WIRE ASSY, BRUSH DECK DISK |
| 39 | 828370 | 1 | 1/4 NPT SOCKET FEMALE END COUPLI |
| 40 | 3312402 | 2 | HUB-SCRUB BRUSH DRIVE |

Bumper Cover Assembly - 32"



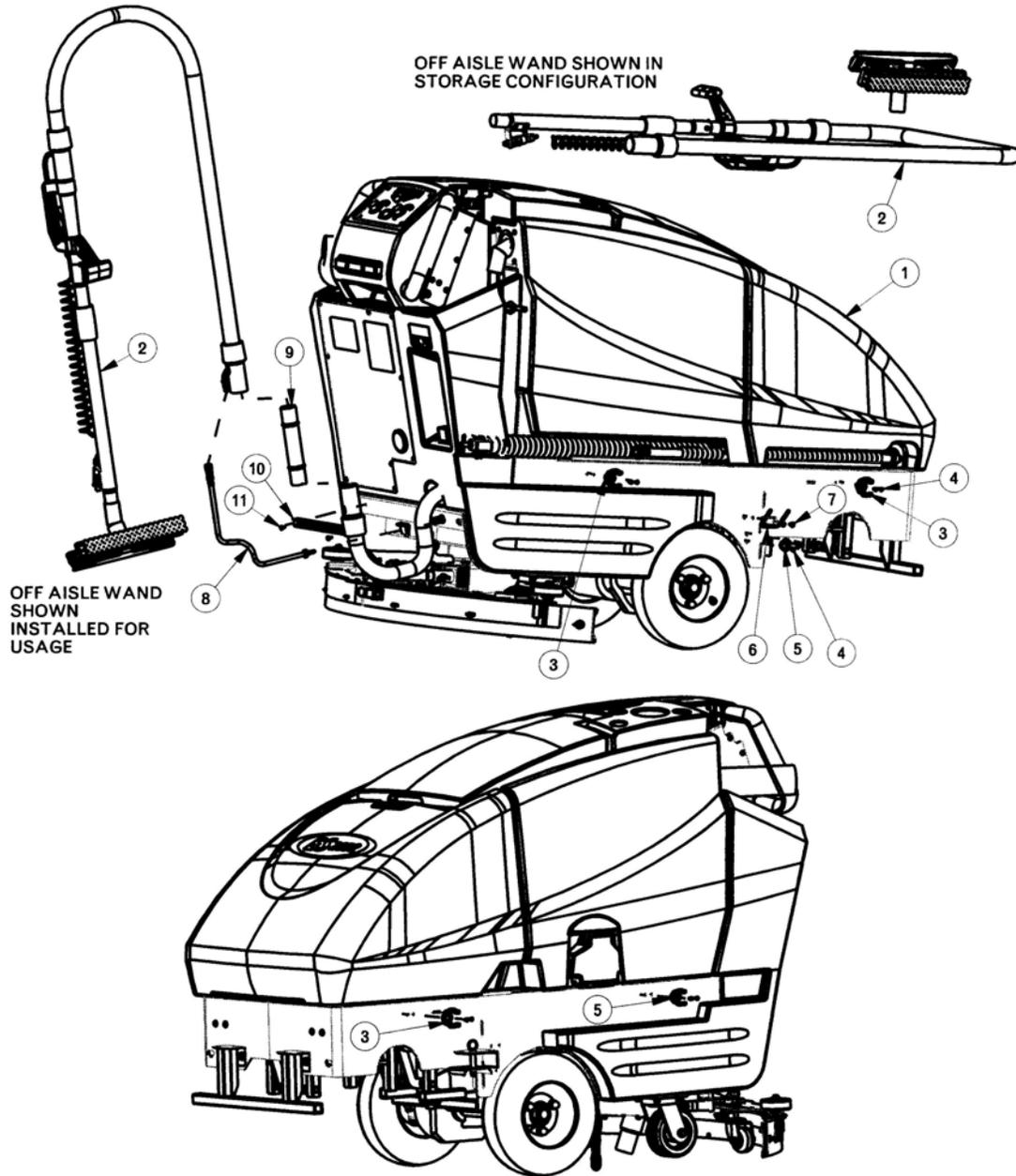
| BILL OF MATERIAL - 320880G | | | |
|----------------------------|----------|-------|------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 320743 | 2 | ROD, BUMPER WHEEL |
| 2 | 320747 | 2 | BRACKET, BUMPER WHEEL |
| 3 | 320748 | 2 | RUBBER ROLLER |
| 4 | 710985 | 8 | SCR-SC 3/8-16 X .62 ST PL |
| 5 | 711555 | 8 | WSR-INTERNAL LOCK 3/8 |
| 6 | 711592 | 8 | WSR-FLAT .50 X .9 X .075 NYL |
| 7 | 711713 | 4 | RETAINING RING - "E" TYPE EXT .500 |
| 8 | 3334901 | 1 | DECAL-MEDIUM MACHINE POWERBOSS |
| 9 | 320881G | 1 | CP2832 DECK COVER 32" |

Rear Squeegee Assembly BOM

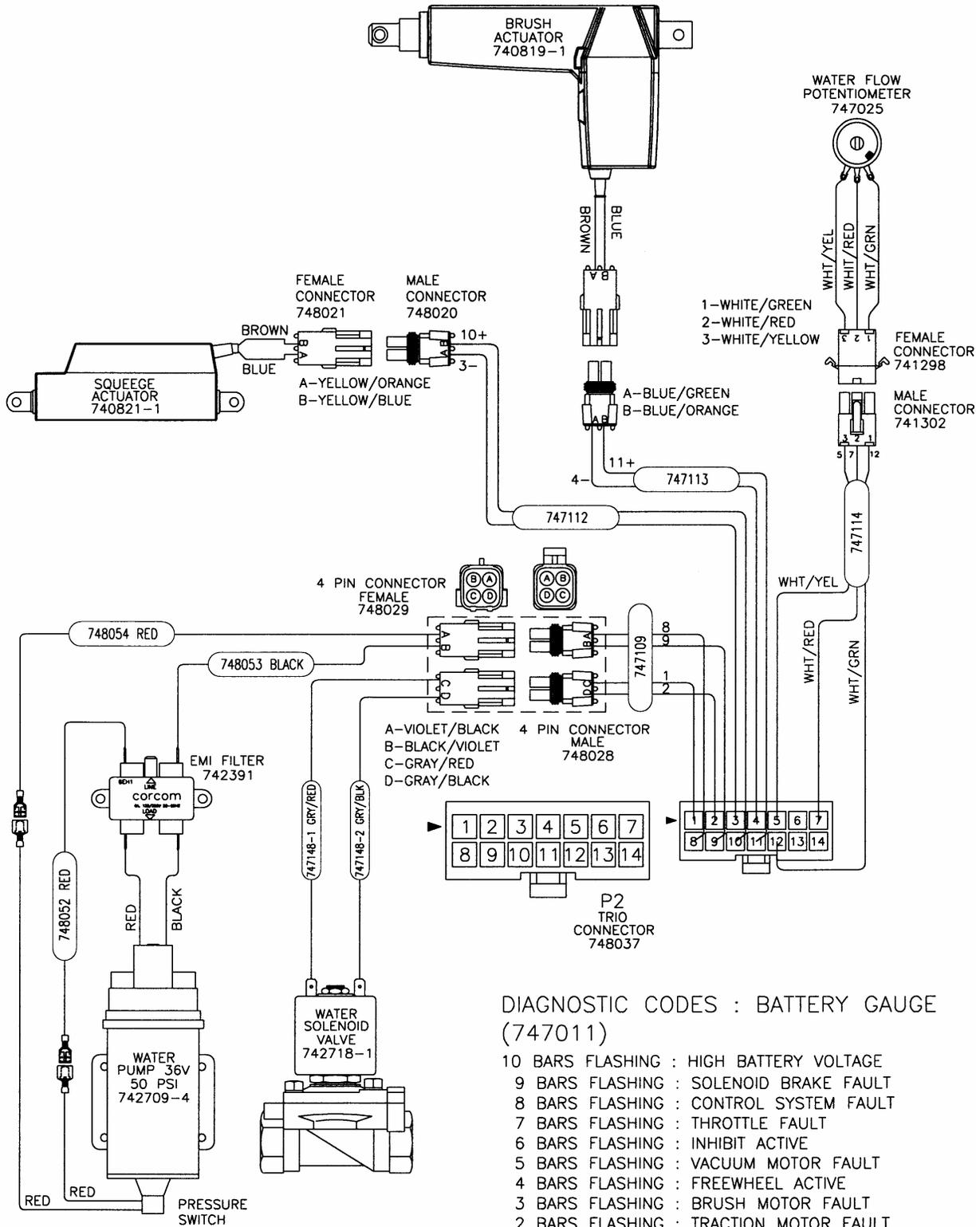


| BILL OF MATERIAL - 320930-1 & 320940-1 | | | |
|--|----------|-------|---------------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 241057 | 1 | KNOB, 3/8-16 X 1-3/4 FOUR PRONG. |
| 2 | 241745 | 2 | WING BOLT 3/8-16 X 1.00 |
| 3 | 281074 | 1 | SQUEEGEE TOGGLE CLAMP, 2800 |
| 4 | 281075 | 1 | SQUEEGEE LATCH, 2800 |
| 5 | 281740 | 1 | STOP BAR |
| 6 | 320931 | 1 | NEW SQUEEGEE WMT ASSY, 320 |
| 7 | 320946 | 1 | STRAP - FRONT STOP |
| 8 | 320947 | 1 | STRAP - FRONT CLAMP |
| 9 | 320948 | 1 | STRAP - REAR CATCH |
| 10 | 320949 | 1 | STRAP - REAR LATCH |
| 11 | 320950 | 1 | FRONT BLADE, SQUEEGEE GUM RUBBER, 32" |
| 12 | 320951 | 1 | REAR BLADE, SQUEEGEE GUM RUBBER, 32" |
| 13 | 430325 | 2 | CASTER WHEEL 3/8"-16 X 1.500 |
| 14 | 710530 | 7 | SCR-MC FL HD 8-32 X .50 BRS |
| 15 | 711026 | 5 | NUT, HEX 8-32 NYLOC SS |
| 16 | 711367 | 4 | NUT- WING 3/8-16 ST PL |
| 17 | 711506 | 2 | WSR-FLT .344 X .690 X .062 STL ZINC |
| 18 | 711507 | 8 | WSR-FLAT .37 X 1.12 X .06 |
| 19 | 711515 | 2 | WSR-FLAT .406 X .812 X .0625 |
| 20 | 711524 | 2 | WSR-WAVE .52 X .87 X .01 |
| 21 | 711546 | 2 | WSR-HELICAL 3/8 |
| 22 | 711550 | 4 | WSR NYLON .25 ID X .75 OD |
| 23 | 711560 | 2 | SCREW-HH 1/4-20X1.00 NYLON |
| 24 | 711563 | 2 | NUT- WING 1/4-20 NYLON |
| 25 | 711569 | 1 | WSR-FLT .390 X .880 X .062 NYL |
| 26 | 711668 | 1 | CLEVIS PIN, 3/8X1 11-141 |
| 27 | 711713 | 2 | RETAINING RING - "E" TYPE EXT .500 |
| 28 | 711808 | 2 | COTTER PIN-HAIR #13 |
| 29 | 712091 | 2 | SHOULDER BLT 3/8 X 1.50 |
| 30 | 712310 | 1 | WSR- FLAT .52 X .87 X .06 PL |
| 31 | 762004 | 1 | PIN, ADJUSTING |
| 32 | 762005 | 1 | ADJUSTING PIN, THREADED |
| 33 | 762006 | 1 | THREADED ROD, 3/8-16 X 7.5" LG |
| 34 | 808829 | 2 | WHEEL, TRUCK |
| 35 | 832015 | 2 | SPACER .38 X .50 X .140 |
| 36 | 320154-1 | 1 | SQUEEGEE MOUNT WELD'T NEW |
| 37 | 320941-1 | 1 | SQUEEGEE MOUNT BRACKET WMT |

| BILL OF MATERIAL - 281071 | | | |
|---------------------------|-----------|-------|----------------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | 100004 | 1 | SPRY JET BKT MC SCRB14GA |
| 2 | 281044 | 1 | BRUSH 12 X 1.75 X 1.12 |
| 3 | 281045 | 1 | HOSE, SELF-RETRACTING SOLUTION |
| 4 | 281049 | 2 | BRUSH WAND BRACKET |
| 5 | 281072 | 1 | HOSE ASSEMBLY, SPRAY/VAC, 2800 |
| 6 | 350280 | 1 | FITTING BRASS 1/8 MPT - 1/8 BARB |
| 7 | 390053 | 1 | TRIGGER SOL VALVE |
| 8 | 390063 | 2 | RD HD GRV STUD #2427 |
| 9 | 450218 | 2 | FITTING, BRASS 1/4 FPT, 1/8 BARB |
| 10 | 450256 | 1 | PICKUP TUBE |
| 11 | 450257 | 1 | TRIGGER GUARD,LEFT |
| 12 | 450258 | 1 | TRIGGER GUARD,RIGHT |
| 13 | 450261 | 1 | VALVE STEM |
| 14 | 450262 | 1 | LOCKING BUTTON |
| 15 | 450265 | 3 | O-RING, BROWN |
| 16 | 450267 | 1 | SPRING SS LC-038D-13 |
| 17 | 450301 | 1 | WASHER, NYLON |
| 18 | 711116 | 8 | SCR-ST-A 10 X .37 PL |
| 19 | 711163 | 5 | SCR-HI/LO #10-16 X 1/2 |
| 20 | 711579 | 1 | WSR-FLAT .56 X 1.00 X .100 |
| 21 | 711594 | 1 | WSR-FLAT .56 X .88 X .03 |
| 22 | 711803 | 1 | COTTER PIN-HAIR |
| 23 | 711903 | 4 | RIVET-POP 3/16" |
| 24 | 712323 | 1 | WSR-FLT .195 X .281 X .03SS |
| 25 | 712540 | 4 | SCR-MC TR HD 10-24 X .37 SS |
| 26 | 712638 | 4 | NUT, HEX 10-24 SS NYLOC |
| 27 | 829115 | 1 | VEEJET 1/4" |
| 28 | 830082 | 1 | HOSE CLAMP 3/8 |
| 29 | 833384 | 1 | VALVE-BALL TYPE CHECK, 1/4" AB |
| 30 | 270162MCH | 1 | TELESCOPING WAND (MACHINED) |
| 31 | 281048MCH | 1 | SQUEEGEE NOZZLE - 12" (MACHINED) |



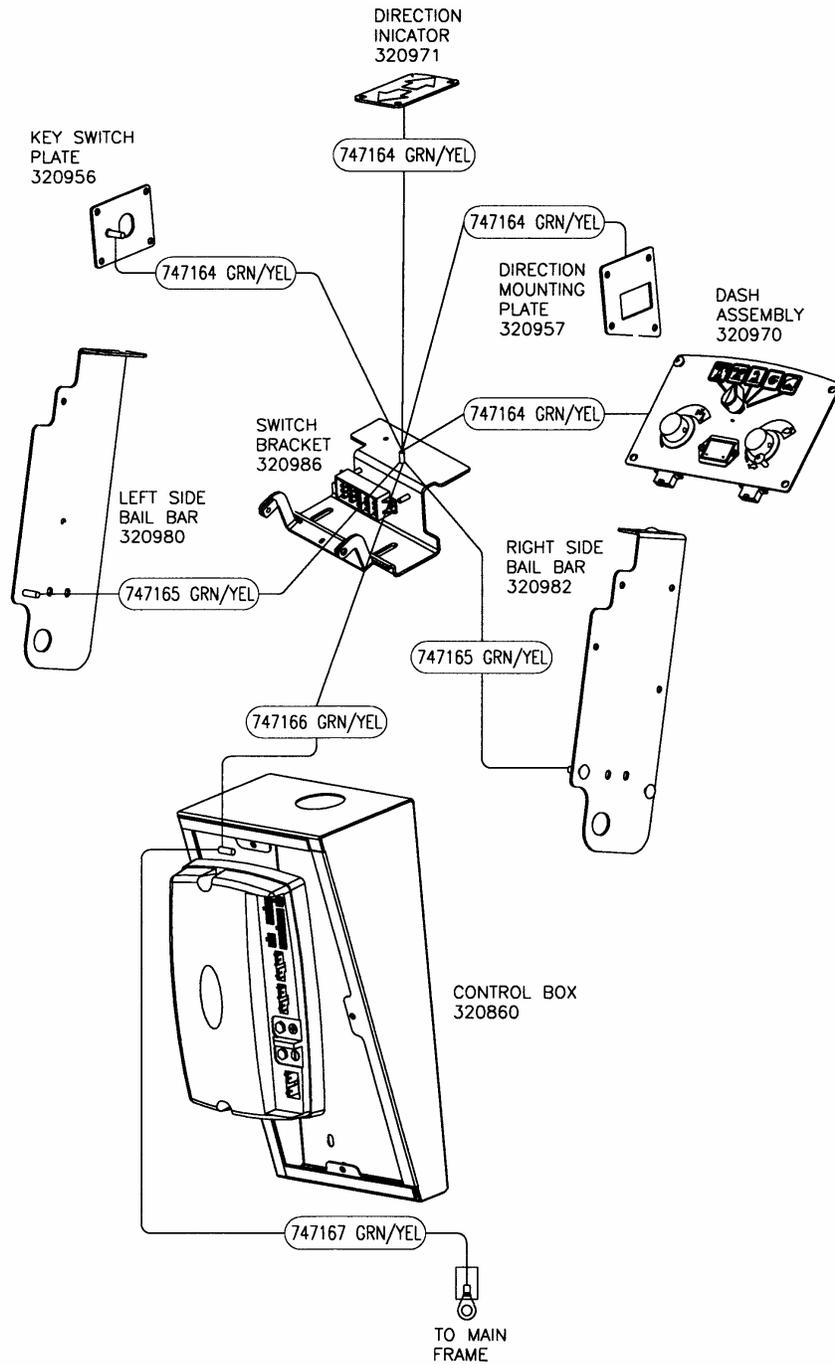
| BILL OF MATERIAL OFF AISLE WAND KIT | | | |
|-------------------------------------|----------|-------|----------------------------|
| ITEM | PART NO. | REQ'D | DESCRIPTION |
| 1 | CP2832 | 1 | BASE ASSY |
| 2 | 281071 | 1 | OFF AISLE WAND ASSY, 2800 |
| 3 | 260579 | 3 | TOOL CLIP, 1.5" HOSE |
| 4 | 710528 | 10 | SCR-MC 8-32 X .37 BRS |
| 5 | 270161 | 2 | TOOL CLIP |
| 6 | 320899 | 1 | HANGER HOOK WMT |
| 7 | 712822 | 2 | SCR-MC TR HD 10-24 X .5 SS |
| 8 | 320999 | 1 | ES2832 WAND ADAPTER ASSY |
| 9 | 800020 | 1 | 1.5" HOSE PLUG CPLG |
| 10 | 260149 | 1 | U CHANNEL 12" |
| 11 | 711124 | 2 | SCR-ST 8-10 X .37 NI |



DIAGNOSTIC CODES : BATTERY GAUGE (747011)

- 10 BARS FLASHING : HIGH BATTERY VOLTAGE
- 9 BARS FLASHING : SOLENOID BRAKE FAULT
- 8 BARS FLASHING : CONTROL SYSTEM FAULT
- 7 BARS FLASHING : THROTTLE FAULT
- 6 BARS FLASHING : INHIBIT ACTIVE
- 5 BARS FLASHING : VACUUM MOTOR FAULT
- 4 BARS FLASHING : FREEWHEEL ACTIVE
- 3 BARS FLASHING : BRUSH MOTOR FAULT
- 2 BARS FLASHING : TRACTION MOTOR FAULT
- 1 BAR FLASHING : LOW BATTERY VOLTAGE
- 10 BARS RIPPLING UP AND DOWN: THROTTLE IS DISPLACED ON START UP

Grounding



P2: TRIO CONNECTOR

| PIN # | COLOR | FUNCTION |
|-------|---------------|----------------------------------|
| 1 | GRAY/RED | WATER SOLENOID VALVE |
| 2 | GRAY/BLACK | WATER SOLENOID VALVE |
| 3 | YELLOW/ORANGE | SQUEEGE ACTUATOR |
| 4 | BLUE/GREEN | BRUSH ACTUATOR |
| 5 | WHITE/YELLOW | WATER FLOW POTENTIOMETER (SLOW) |
| 6 | - | - |
| 7 | WHITE/RED | WATER FLOW POTENTIOMETER (WIPER) |
| 8 | VIOLET/BLACK | WATER PUMP |
| 9 | BLACK/VIOLET | WATER PUMP |
| 10 | YELLOW/BLUE | SQUEEGE ACTUATOR |
| 11 | BLUE/ORANGE | BRUSH ACTUATOR |
| 12 | WHITE/GREEN | WATER FLOW POTENTIOMETER (FAST) |
| 13 | - | - |
| 14 | - | - |

P3: TRIO CONNECTOR

| PIN # | COLOR | FUNCTION |
|-------|---------------|-------------------------------------|
| 1 | YELLOW/RED | 5 MODE SWITCH: LIGHT SCRUB |
| 2 | YELLOW/BLACK | 5 MODE SWITCH: HEAVY SCRUB |
| 3 | YELLOW | 5 MODE SWITCH: TRANSPORT |
| 4 | WHITE ORANGE | BELLY BAR SWITCH |
| 5 | BLUE/WHITE | DECK RAISE/LOWER SWITCH |
| 6 | RED/YELLOW | BATTERY GAUGE SIGNAL |
| 7 | - | - |
| 8 | RED/WHITE | ON/OFF REF (B+) |
| 9 | BLACK/ORANGE | SPEED POTENTIOMETER (SLOW) |
| 10 | BLACK/PINK | SPEED POTENTIOMETER/TRACTION SWITCH |
| 11 | YELLOW/WHITE | 5 MODE SWITCH: VACUUM ONLY |
| 12 | YELLOW/GRAY | 5 MODE SWITCH: DOUBLE SCRUB |
| 13 | YELLOW/VIOLET | REVERSE SWITCH |
| 14 | - | - |
| 15 | WHITE/BLUE | OFF ISLE WAND |
| 16 | RED/BLACK | HIGH SWITCH REF 5VDC |
| 17 | BLUE/YELLOW | HOUR METER |
| 18 | RED/VIOLET | ON/OFF INPUT-KEY SWITCH |
| 19 | BLACK/RED | LOW SWITCH REF 0VDC |
| 20 | BLACK/WHITE | SPEED POTENTIOMETER (FAST) |

C4: KEY SWITCH

| PIN # | HARNESS COLOR | FUNCTION |
|-------|---------------|-----------------------|
| 1 | RED/WHITE | POSITIVE TO LEDS |
| 2 | RED/VIOLET | SIGNAL-TRIO KSI P3:18 |
| 3 | RED/WHITE | +V FROM TRIO P3:8 |
| 4 | EMPTY | - |

BATTERY GAUGE

| PIN # | HARNESS COLOR | FUNCTION |
|-------|---------------|----------------------|
| 1 | RED | SWITCHED 36VDC:P3-18 |
| 2 | YELLOW | SIGNAL: P3-6 |
| 3 | BLACK | SIGNAL REF 0V |
| 4 | WHITE | ESD DISCHARGE |

C6: MODE SELECTOR SWITCH

| SWT # | PIN # | COLOR | FUNCTION |
|-------|-------|--------------|---------------|
| 1 | 1 | YELLOW/BLACK | HEAVY SCRUB |
| 2 | 2 | YELLOW/RED | LIGHT SCRUB |
| 3 | 3 | YELLOW/GRAY | DOUBLE SCRUB |
| 4 | 4 | YELLOW/WHITE | VACUUM ONLY |
| 5 | 5 | YELLOW | TRANSPORT |
| C | 6 | RED/BLACK | SWITCH REF 5V |

Minuteman International Made Simple Commercial Limited Warranty

Minuteman International, Inc. warrants to the original purchaser/user that the product is free from defects in workmanship and materials under normal use. Minuteman will, at its option, repair or replace without charge, parts that fail under normal use and service when operated and maintained in accordance with the applicable operation and instruction manuals. All warranty claims must be submitted through and approved by factory authorized repair stations.

This warranty does not apply to normal wear, or to items whose life is dependent on their use and care, such as belts, cords, switches, hoses, rubber parts, electrical motor components or adjustments. Parts not manufactured by Minuteman are covered by and subject to the warranties and/or guarantees of their manufacturers. Please contact Minuteman for procedures in warranty claims against these manufacturers.

Special warning to purchaser -- Use of replacement filters and/or prefilters not manufactured by Minuteman or its designated licensees, will void all warranties expressed or implied. A potential health hazard exists without original equipment replacement.

All warranted items become the sole property of Minuteman or its original manufacturer, whichever the case may be.

Minuteman disclaims any implied warranty, including the warranty of merchantability and the warranty of fitness for a particular purpose. Minuteman assumes no responsibility for any special, incidental or consequential damages.

This limited warranty is applicable only in the U.S.A. and Canada, and is extended only to the original user/purchaser of this product. Customers outside the U.S.A. and Canada should contact their local distributor for export warranty policies. Minuteman is not responsible for costs or repairs performed by persons other than those specifically authorized by Minuteman. This warranty does not apply to damage from transportation, alterations by unauthorized persons, misuse or abuse of the equipment, use of non-compatible chemicals, or damage to property, or loss of income due to malfunctions of the product.

If a difficulty develops with this machine, you should contact the dealer from whom it was purchased.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state. Some states do not allow the exclusion or limitation of special, incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you.

Cord Electric Group..... Three years parts, two years labor, ninety days travel (Not to exceed two hours)
Exceptions..... Port-A-Scrub, one year parts, six months labor
MPV 13, one year parts
MPV 14 and 18, two years parts, one year labor
RapidAir blower, one year parts, one year labor
Explosion-Proof Vacuum, one year parts, one year labor
Pneumatic Vacuums, three years parts, one year labor
EX 12 and EX12H, one year parts, one year labor

Battery Operated Group..... Three years parts, two years labor, ninety days travel
(Not to exceed two hours)
Exceptions..... Sweepers, one year parts, one year labor, ninety days travel
(Not to exceed two hours)

Internal Combustion Group.....One year parts, one year labor, ninety day travel
(Not to exceed two hours)

Replacement Parts.....Ninety days
Batteries.....0-3 months replacement, 4-12 months pro-rate
Polypropylene Plastic Tanks...Ten years, no additional labor